

Submit

Folder Summary - Kids

Sears Holdings Management Corporation

BS2BE79210BB

Label	Basic Editions	Spring 2012	Date Folder Modified	22 JUN 2011 04:11 PM	
Size Range	B- 4-16	DENIM SHORT			
Big Boy	Ship Date	02 DEC 2010	SHGS Sourcing	Catherine Loong	
Designer Nery Vargas	Technical Design	Buyer Stephanie Hulka	Sourcing	Howard Mohney	
Pre-Production	Lisa Valente	Carryover	Reference/LY #		

Fabric Description	Crosshatch Indigo Denim 11 oz	SHGS TD		Manufacturing Country	Bangladesh
Fabric Content	100% Cotton	Date Sample Received		Vendor	Starlight
Fabric Construction	72x44 /8sL(5#)+8LS+10Sx8LS+10S (3/1)	Packaging Method	Hanging	Mill/Art#	
Fabric Weight	11 oz	PDM Process	1	Floor Set Date	
Fabric Width		Fabric Finish/Wash	C1: light wash	Merchant Requested	Yes
Fabric Code	DH0500	Additional Information	SANDBLAST FRONT ONLY	Adopted Style (YES/NO)	

Color

C1: LIGHT WASH C2: DARK WASH W/ YELLOW TINT

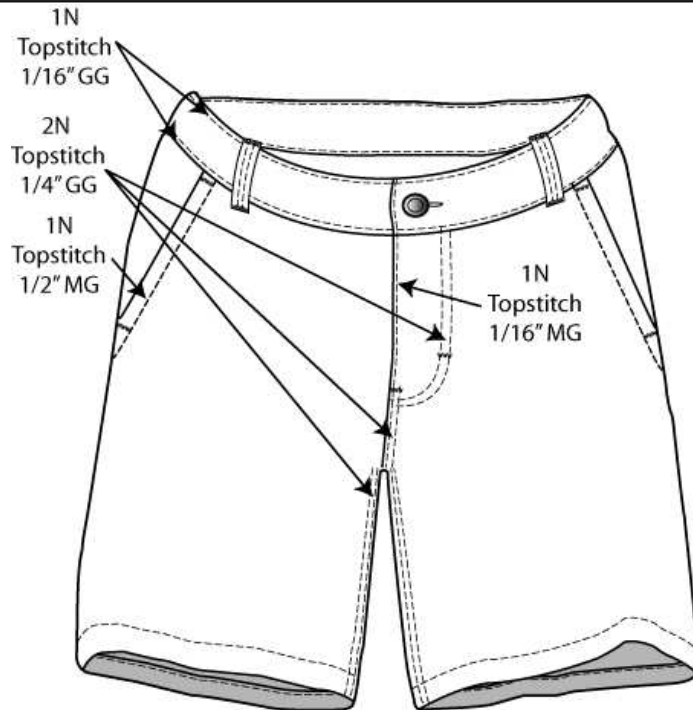
STITCHING C8624

STYLE #BS2BE79210BB



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Pre-Production	Lisa Valente	Carryover	Reference/LY #	

**Image Name: 79209 Carpenter Short**

Follow Block pattern
as Guideline
Juvi - Reference Style
BU1BE79306MZ
Big Boy - BEBB154B
Husky - BEHB154B
Add seam allowances,
shrinkage & styling details.

Waistband: Rigid, Interline.
Sizes 4-7 Snap Closure
Sizes 8-18: Button Closure
Adjustable Elastic at Inside WB (See detail)

Belt Loops: 5 total, interline. DN Coverstitch centered on loops. Bartack at top and bottom

Functional Zipper Fly: Interline. 2-Ply fly facing (folded)
Bartack as sketch.

Front Slash Pocket: Self fabric faced. Bartack at top & bottom opening. Clean finish pocket bag with french seam.

Back Pocket: Double turn hem and 3N Topstitch. Decorative 3N Topstitch as sketch. Diagonal bartack top corners.

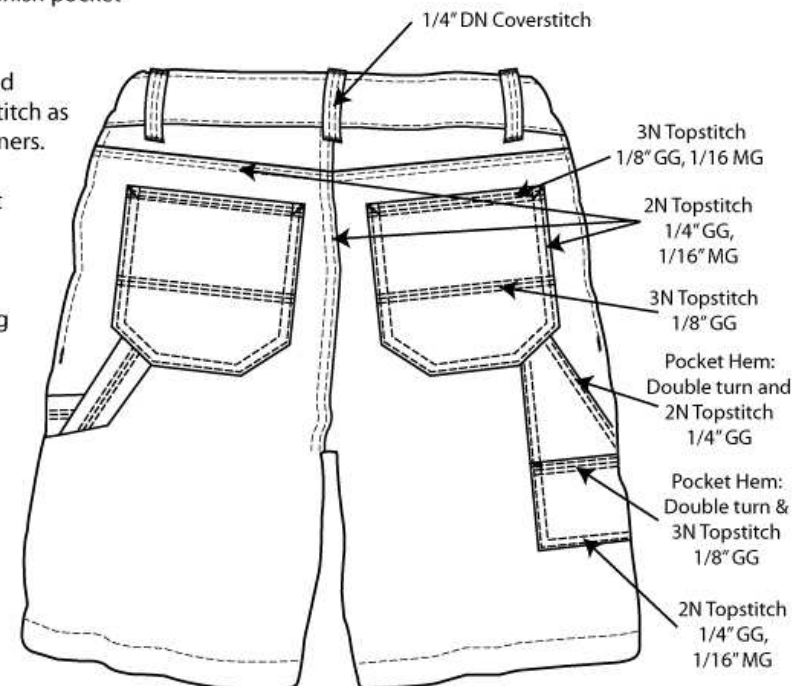
Utility Pocket: Double turn pocket openings. Bartack at top corner small pocket opening.

Cording Stitch: 1N Topstitch along outseam. Bartack stitching ends.

Hem: Double turn and SN set.

Cutting: Lengthwise Grain

Join Seams: 5-thread safety overlock unless otherwise specified



ALL GARMENTS MUST FOLLOW SEARS HOLDINGS MINIMUM CONSTRUCTION STANDARDS AND CHILDREN'S SAFETY MANUAL. ARTWORK MUST BE APPROVED BY DESIGN.

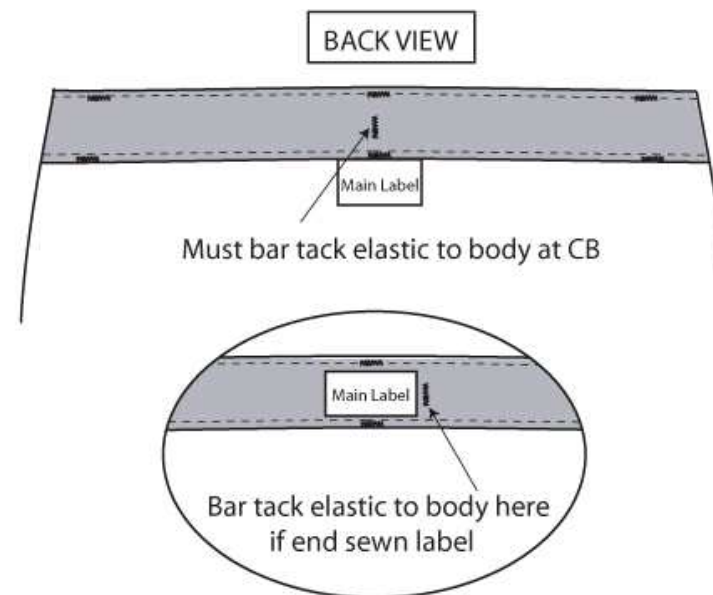
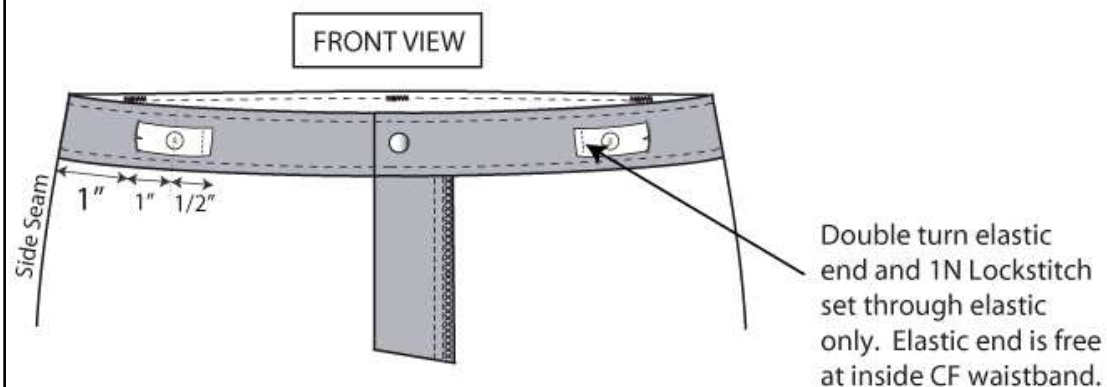
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Image Name: Adjustable Waist

INSIDE ADJUSTABLE ELASTIC WAIST CONSTRUCTION STANDARD



Rigid front and back with inside adjustable buttonhole elastic.
 Interline. 2-ply self waistband clean finish inside.
 Elastic exits through vertical straight cut buttonholes at inside waist
 Buttons secured to inside WB only with locking X-stitch
 CF closure is button with horizontal Keyhole corded buttonhole

ALL GARMENTS MUST FOLLOW SEARS HOLDINGS MINIMUM CONSTRUCTION STANDARDS AND CHILDREN'S SAFETY MANUAL. ARTWORK MUST BE APPROVED BY DESIGN.

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Designer Nery Vargas	Technical Design	Buyer Stephanie Hulka	Sourcing	Howard Mohney	
Pre-Production	Lisa Valente	Carryover	Reference/LY #		

Company: Sears Holding Corporation	Sample Size: 5	Approval Note:	UOM: Imperial (in)
Product Type: Jean	Size Class: Boy		
	Approval Status: Neither approved nor rejected		Shown As: Graded

Size Range: K-4 -20

P O M	Description	Tol (-)	Tol (+)	4	[5]	6	7						
BH01	Band Height - Waist	-1/8	1/8		1 1/2								
WA60	Waist Relaxed -Straight Band	-1/2	1/2	23	23 1/2	24	24 1/2						
ST67	Seat Placement up from Crotch	-0	0	2 1/2	2 1/2	2 1/2	2 1/2						
ST65	Seat Up from Crotch	-1/2	1/2	26 3/4	27 3/4	28 3/4	29 3/4						
TH51	Thigh- 1" below Crotch	-1/4	1/4	17 1/4	17 7/8	18 1/2	19 1/8						
LO60	Leg Opening- Straight--Mid-Thigh	-1/4	1/4	16 1/8	16 3/4	17 3/8	18						
FR52	Front Rise from Top of Garment Edge (curved)	-1/4	1/4	7 7/8	8 1/2	9 1/8	9 1/2						
BR51	Back Rise from Top of Garment Edge(curved)	-1/4	1/4	10 3/8	11	11 5/8	12						
IN51	Inseam--Mid-Thigh	-1/2	1/2	6 3/8	7 1/8	7 3/8	7 3/4						
YH06	Yoke Height at Center Back- Bottom	-1/8	1/8	2 1/4	2 1/4	2 1/4	2 1/4						
YH08	Yoke Height at Side Seam- Bottom	-1/8	1/8	1 1/4	1 1/4	1 1/4	1 1/4						
FR66	"J" Stitch Length	-1/8	1/8	4 1/2	4 1/2	5	5						
FR67	"J" Stitch Width	-0	0	1 3/8	1 3/8	1 3/8	1 3/8						
HW02	Hammer Loop Width Edge to Edge	-0	0	1 1/8	1 1/8	1 1/8	1 1/8						
BL00	Belt Loop Width	-0	0	5/8	5/8	5/8	5/8						
BL01	Belt Loop Length	-1/8	1/8	2	2	2	2						
HH01	Hem Height--Leg Opening	-1/8	1/8	1	1	1	1						
	FRONT POCKETS												
PP86	Front Pocket Placement- Vertical from Waist	-1/8	1/8	4	4	4	4						
PP87	Front Pocket Placement- Horizontal from Side Seam	-1/8	1/8	2 3/4	2 3/4	2 3/4	2 3/4						
PB85	Front Pocket Bag Length	-1/4	1/4	8 1/2	8 1/2	8 1/2	8 1/2						
PB86	Front Pocket Bag Width	-1/4	1/4	5	5	5	5						
	BACK POCKETS												
PP88	Back Pocket Placement- Distance from Yoke at Side Seam	-1/8	1/8	1	1	1	1						
PP89	Back Pocket Plcmnt- Distance from Yoke near Center Back	-1/8	1/8	3/4	3/4	3/4	3/4						
PH90	Back Pocket Height at Center	-1/8	1/8	4 3/4	4 3/4	4 3/4	4 3/4						
PH91	Pocket Height at Side--General	-1/8	1/8	4	4	4	4						
PW92	Back Pocket Width at Top Edge	-1/8	1/8	4 3/4	4 3/4	4 3/4	4 3/4						
PW93	Pocket Width at Bottom--General	-1/8	1/8	3 1/4	3 1/4	3 1/4	3 1/4						
	UTILITY POCKET												

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Guideline Specification 4-7

Sears Holdings Management Corporation

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Size Range: K-4 -20

[illegible]

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Designer Nery Vargas	Technical Design	Buyer Stephanie Hulka	Sourcing	Howard Mohney	
Pre-Production	Lisa Valente	Carryover	Reference/LY #		

Company: Sears Holding Corporation	Sample Size: 12	Approval Note:	UOM: Imperial (in)
Product Type: Woven Bottom	Size Class: Boy		
	Approval Status: Neither approved nor rejected		Shown As: Graded

Size Range: K-4 -20

P O M	Description	Tol (-)	Tol (+)	8	10	[12]	14	16	18				
WA60	Waist Straight Band	-1/2	1/2	25	26 1/4	27 1/2	28 1/2	29 1/2	30 1/2				
WB20	Band Height- Waist- Bottom	-1/8	1/8	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2				
ST67	Seat Placement up from Crotch	-0	0	3	3	3	3	3	3				
ST65	Seat Up from Crotch	-1/2	1/2	31 1/2	33	35	37	39	40 1/2				
TH51	Thigh- 1" below Crotch	-1/4	1/4	20 3/4	21 3/4	23	24 1/4	25 1/2	26 1/2				
LO60	Leg Opening- Straight--Mid-Thigh	-1/4	1/4	17 1/2	18 1/2	19 3/4	21	22 1/4	23 1/4				
FR52	Front Rise from Top of Garment Edge (curved)	-1/4	1/4	9	9 3/4	10 1/2	11 1/4	12	12 1/2				
BR51	Back Rise from Top of Garment Edge(curved)	-1/4	1/4	12 1/2	13 1/4	14	14 3/4	15 1/2	16				
IN51	Inseam--Mid-Thigh	-1/2	1/2	8 1/4	9 3/8	10 1/2	11 1/4	12	12 1/4				
YH06	Yoke Height at Center Back- Bottom	-1/8	1/8	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2				
YH07	Yoke Height at Center Front- Bottom	-1/8	1/8	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2				
FR66	"J" Stitch Length	-1/8	1/8	5	5 1/2	5 1/2	6	6	6 1/2				
FR67	"J" Stitch Width	-0	0	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2				
HW02	Hammer Loop Width Edge to Edge	-0	0	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8				
BL00	Belt Loop Width	-0	0	5/8	5/8	5/8	5/8	5/8	5/8				
BL01	Belt Loop Length	-1/8	1/8	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4				
HH01	Hem Height--Leg Opening	-1/8	1/8	1	1	1	1	1	1				
	FRONT POCKETS												
PP86	Front Pocket Placement- Vertical from Waist	-1/8	1/8	4 1/2	4 1/2	4 1/2	4 1/2	4 1/2	4 1/2				
PP87	Front Pocket Placement- Horizontal from Side Seam	-1/8	1/8	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2				
PB85	Front Pocket Bag Length	-1/4	1/4	10	10	10	10	10	10				
PB86	Front Pocket Bag Width	-1/4	1/4	6	6	6	6	6	6				
	BACK POCKETS												
PP88	Back Pocket Placement- Distance from Yoke at Side Seam	-1/8	1/8	1	1	1	1	1	1				
PP89	Back Pocket Plcmnt- Distance from Yoke near Center Back	-1/8	1/8	3/4	3/4	3/4	3/4	3/4	3/4				
PH90	Back Pocket Height at Center	-1/8	1/8	5 3/4	6	6	6	6	6				
PH91	Pocket Height at Side--General	-1/8	1/8	5	5 1/4	5 1/4	5 1/4	5 1/4	5 1/4				
PW92	Back Pocket Width at Top Edge	-1/8	1/8	5 3/4	6	6	6	6	6				
PW93	Pocket Width at Bottom--General	-1/8	1/8	4 1/4	4 1/2	4 1/2	4 1/2	4 1/2	4 1/2				
	UTILITY POCKET												

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Guideline Specification 8-18

Sears Holdings Management Corporation

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Designer Nery Vargas	Technical Design	Buyer Stephanie Hulka	Sourcing	Howard Mohney	
Pre-Production	Lisa Valente	Carryover	Reference/LY #		

Size Range: K-4 -20

[illegible]

Submit		Guideline Specification HUSKY			Sears Holdings Management Corporation		
		BS2BE79210BB					
Label	Basic Editions	Spring 2012	Date Folder Modified	22 JUN 2011 04:11 PM			
Size Range	B- 4-16	DENIM SHORT					
Big Boy	Ship Date	02 DEC 2010	SHGS Sourcing	Catherine Loong			
Designer Nery Vargas	Technical Design	Buyer Stephanie Hulka	Sourcing	Howard Mohney			
Pre-Production	Lisa Valente	Carryover	Reference/LY #				
Company: Sears Holding Corporation		Sample Size: 12H		Approval Note:		UOM: Imperial (in)	
Product Type: Jean		Size Class: Husky Boy				Shown As: Graded	
		Approval Status: Neither approved nor rejected					

Size Range: 8H-18H

P O M	Description	Tol (-)	Tol (+)	8H	10H	[12H]	14H	16H					
WA60	Waist Straight Band	-1/2	1/2	27 1/2	28 3/4	30	31	32					
WB20	Band Height- Waist- Bottom	-1/8	1/8	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2					
ST67	Seat Placement up from Crotch	-0	0	3	3	3	3	3					
ST65	Seat Up from Crotch	-1/2	1/2	34	35 1/2	37 1/2	39 1/2	41 1/2					
TH51	Thigh- 1" below Crotch	-1/4	1/4	22	23	24 1/4	25 1/2	26 3/4					
LO60	Leg Opening- Straight--Mid-Thigh	-1/4	1/4	18	19	20 1/4	21 1/2	22 3/4					
FR52	Front Rise from Top of Garment Edge (curved)	-1/4	1/4	9 5/8	10 3/8	11 1/8	11 7/8	12 5/8					
BR51	Back Rise from Top of Garment Edge(curved)	-1/4	1/4	13 3/8	14 1/8	14 7/8	15 5/8	16 3/8					
IN51	Inseam--Mid-Thigh	-1/2	1/2	9 1/4	10 3/8	11 1/2	12 1/4	13					
YH06	Yoke Height at Center Back- Bottom	-1/8	1/8	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2					
YH07	Yoke Height at Side Seam - Bottom	-1/8	1/8	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4					
FR66	"J" Stitch Length	-1/8	1/8	5 1/2	6	6	6 1/2	6 1/2					
FR67	"J" Stitch Width	-0	0	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2					
HW02	Hammer Loop Width Edge to Edge	-0	0	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8					
BL00	Belt Loop Width	-0	0	5/8	5/8	5/8	5/8	5/8					
BL01	Belt Loop Length	-1/8	1/8	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4					
HH01	Hem Height--Leg Opening	-1/8	1/8	3/4	3/4	3/4	3/4	3/4					
	FRONT POCKETS												
PP86	Front Pocket Placement- Vertical from Waist	-1/8	1/8	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4					
PP87	Front Pocket Placement- Horizontal from Side Seam	-1/8	1/8	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4					
PB85	Front Pocket Bag Length	-1/4	1/4	10	10	10	10	10					
PB86	Front Pocket Bag Width	-1/4	1/4	6	6	6	6	6					
	BACK POCKETS												
PP88	Back Pocket Placement- Distance from Yoke at Side Seam	-1/8	1/8	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4					
PP89	Back Pocket Plcmnt- Distance from Yoke near Center Back	-1/8	1/8	1	1	1	1	1					
PH90	Back Pocket Height at Center	-1/8	1/8	6	6 1/4	6 1/4	6 1/4	6 1/4					
PH91	Pocket Height at Side--General	-1/8	1/8	5 1/4	5 1/2	5 1/2	5 1/2	5 1/2					
PW92	Back Pocket Width at top edge	-1/8	1/8	6	6 1/4	6 1/4	6 1/4	6 1/4					
PW93	Pocket Width at Bottom--General	-1/8	1/8	4 1/2	4 3/4	4 3/4	4 3/4	4 3/4					
	UTILITY POCKET												

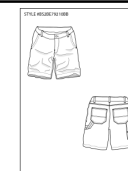
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Guideline Specification HUSKY

Sears Holdings Management Corporation

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Size Range	B- 4-16	DENIM SHORT		
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Designer Nery Vargas	Technical Design	Buyer Stephanie Hulka	Sourcing	Howard Mohney
Pre-Production	Lisa Valente	Carryover	Reference/LY #	



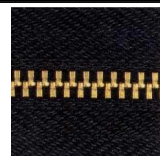
Size Range: 8H-18H

[illegible]

BS2BE79210BB

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Pre-Production	Lisa Valente	Carryover	Reference/LY #		

				Color: Combination:	See Peg Sheet					Image
Item / Category		Item Information		Item Information Detail						
4 HOLE NON-METAL			User comments:	W / Sz:		24L / Clear				
4-Hole Non Metal			Finish:	Wt:						
			Item Content:	V Name:						
			Constr:	Origin:						
Closure			Finish:			2				
Use: Sz 8-16, Inside wb adjust										

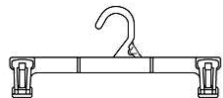
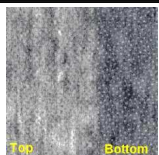
Metal-closed end	User comments:	W / Sz:	MGTH-Antique Silver / 5						
Conventional metal teeth zippers closed end	Finish: Must be Nickel Free	Wt:							
	Item Content: Metal Teeth	V Name:							
	Constr: 0	Origin:							
Closure	Finish:		1						
Use:									

1613BE-S		User comments:	W / Sz:	24L / Antique Brass						
Basic Editions logo snap		Finish:	Wt:							
		Item Content:	V Name:							
		Constr:	Origin:							
Packaging & Labeling		Finish:		1						
Use: for size 4-7										

1600BE-LSB		User comments:	W / Sz:	27L / Antique Brass						
Basic Edition Logo Shank button		Finish:	Wt:							
		Item Content:	V Name: Lamcom							
		Constr:	Origin:							
Packaging & Labeling		Finish:		1						
Use: for size 8-16										

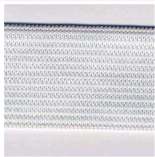
Submit		Fabric & Trim Details				Sears Holdings Management Corporation				
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Pre-Production	Lisa Valente	Carryover	Reference/LY #							
			Color:	See Peg Sheet						Image
			Combination:							
Item / Category	Item Information	Item Information Detail								
DH0500	User comments:	W / Sz: 56			N/A					
Crosshatch Indigo Denim 11 oz	Finish:	Wt: 11 oz								
	Item Content: 100% Cotton	V Name:								
	Constr: 72x44 /8sL(5#)+8LS+10Sx8LS+10S	Origin:								
Fabric	Finish: C1: light wash									
Use: body										
Item Master Comments: Fine Busy, Ref #F91929, 57/58, \$1.75/yd										
DH0500	User comments:	W / Sz: 56			N/A					
Crosshatch Indigo Denim 11 oz	Finish:	Wt: 11 oz								
	Item Content: 100% Cotton	V Name:								
	Constr: 72x44 /8sL(5#)+8LS+10Sx8LS+10S	Origin:								
Fabric	Finish: C2: dark w/ yellow tint									
Use: body										
Item Master Comments: Fine Busy, Ref #F91929, 57/58, \$1.75/yd										
K1622BE-ES	User comments:	W / Sz: 11mm x 60mm			N/A					
Woven End Sew Label	Finish:	Wt:								
	Item Content:	V Name: Approved Suppliers								
	Constr:	Origin: Men/Wom/Boy/Girls								
Packaging & Labeling	Finish:									
Use: BOT.HO.ALL.06, Option 1										
4039D-PWC	User comments:	W / Sz: 27 mm			N/A					
Printed care label w/content & COO	Finish:	Wt:								
	Item Content:	V Name: Approved Suppliers								
	Constr:	Origin: All								
Packaging & Labeling	Finish:									
Use:										
Item Master Comments: Used for denim/casual bottoms/novelty tees/ boyswear/swimwear & children's apparel										

Submit		Fabric & Trim Details				Sears Holdings Management Corporation				
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Pre-Production	Lisa Valente	Carryover	Reference/LY #							
			Color:	See Peg Sheet						Image
			Combination:							
Item / Category	Item Information	Item Information Detail								
K1619BE-HT-I	User comments:	W / Sz: 2.375" x 2.375"			N/A					
Apparel hangtag	Finish:	Wt:			-----	-----	-----	-----	-----	
	Item Content:	V Name: Approved Suppliers								
	Constr:	Origin: Men/Wom/Boy/Girls								
Packaging & Labeling	Finish:									
Use:										
3088G-HT	User comments:	W / Sz: 3"diameter			N/A					
Boys husky bi-lingual secondary hangtag	Finish:	Wt:			-----	-----	-----	-----	-----	
	Item Content:	V Name: Approved Suppliers								
	Constr:	Origin: Boys								
Packaging & Labeling	Finish:									
Use: FOR HUSKY SIZES ONLY										
3918BE-MB	User comments:	W / Sz: 1.5"x3.25"			N/A					
"Adjustable Waistband" matchbook	Finish:	Wt:			-----	-----	-----	-----	-----	
	Item Content:	V Name: Approved Suppliers								
	Constr:	Origin: Men/Wom/Boy/Girls								
Packaging & Labeling	Finish:									
Use:										
KMB08	User comments:	W / Sz: 8"			Black					
8" Bottom (plastic hook) Plastic Teeth_BLK_KMT	Finish:	Wt:			-----	-----	-----	-----	-----	
	Item Content:	V Name: Approved Suppliers								
	Constr:	Origin: Men/Wom/Boy/Girls								
Packaging & Labeling	Finish:									
Use: use for size 4 - 7										
Item Master Comments: Available Color: Black										

Submit		Fabric & Trim Details				Sears Holdings Management Corporation				
		BS2BE79210BB								
Label	Basic Editions	Spring 2012	Date Folder Modified	22 JUN 2011 04:11 PM						
Size Range	B- 4-16	DENIM SHORT								
Big Boy	Ship Date	02 DEC 2010	SHGS Sourcing	Catherine Loong						
Designer Nery Vargas	Technical Design	Buyer Stephanie Hulka	Sourcing	Howard Mohney						
Pre-Production	Lisa Valente	Carryover	Reference/LY #							
			Color:	See Peg Sheet						Image
			Combination:							
Item / Category	Item Information	Item Information Detail								
KMB10	User comments:	W / Sz: 10"			Black					
10" Bottom (plastic hook)	Finish:	Wt:								
Plastic Teeth_BLK_KMT	Item Content:	V Name: Approved Suppliers								
	Constr:	Origin: Men/Wom/Boy/Girls								
Packaging & Labeling	Finish:									
Use: use for sizes 8 - 16										
Item Master Comments: Available Color: Black										
KSSA-NN	User comments:	W / Sz:			N/A					
Side Sizer - Top and Bottom Hangers	Finish:	Wt:								
	Item Content:	V Name: Approved Suppliers								
	Constr:	Origin: Men/Wom/Boy/Girls								
Packaging & Labeling	Finish:									
Use:										
Item Master Comments: Color is Assorted					NEW STYLE, NEW COLORS					
C03 090F	User comments:	W / Sz:			White / 3oz/yd2					
70% polyester 30% cotton plian weave pocketing(CV)	Finish:	Wt:								
	Item Content:	V Name: Mainzer Minton								
	Constr:	Origin:								
Support Materials	Finish:									
Use: Natural for Light colors/Black for dark										
C02 205SM	User comments:	W / Sz:			Charcoal / 35g/m2 / 36"					
Fusible non-woven soft hand w/ good surface & vers	Finish:	Wt:								
	Item Content: fusible	V Name: Freudenbeg/Duro								
	Constr:	Origin:								
Support Materials	Finish:									
Use: Charcoal or white as need										

BS2BE79210BB

Label	Basic Editions	Spring 2012	Date Folder Modified	22 JUN 2011 04:11 PM	
Size Range	B- 4-16	DENIM SHORT			
Big Boy	Ship Date	02 DEC 2010	SHGS Sourcing	Catherine Loong	
Designer Nery Vargas	Technical Design	Buyer Stephanie Hulka	Sourcing	Howard Mohney	
Pre-Production	Lisa Valente	Carryover	Reference/LY #		

Color: Combination:			See Peg Sheet						Image
Item / Category	Item Information	Item Information Detail							
C02 102SM	User comments:	W / Sz:	3/4"						
Polyester/rubber knit (covered) elastic	Finish: Elongation 140%	Wt:							
	Item Content: Covered	V Name:							
	Constr: 52 picks per inch	Origin:							
Support Materials	Finish: Med wt								
Use: Btnholes, Med wt									

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