| 112968 | | PRESTON PANTS | | Production |
|---|---|---|---|---|
| | | Preston Pant - M | | |

| GA&SM-Catalog | GA&SM Style Folders | | Fabric Content | 53Recycled Polyester/42Wool/5Lycra | |
|---|---|---|---|---|---|
| Approved | HL 1-31-2007 | | | | |
| Gender | Male | | Fabric Code | WOVEN | |
| Size Range | 28-54 | | Product Line | Success Apparel - SUCC | |
| Model # | N/A | | Project # | Catalog Product | |

| Grommets | None | Design Sample Due Date | | Job Function | Tailored |
|---|---|---|---|---|---|
| Grommets Plcmnt | | Costing Due Date | | Monogram | None |
| Customization | None | Presentation Due Date | | | |
| Customization Plcmnt | | Date Submitted | | | |
| Badge Tab | None | Designer | Michelle Dortch | | |
| Badge Tab Plcmnt | | Design Assistant | N/A | | |
| Badge Loop | None | Technical Designer | Han Loc | | |
| Badge Loop Plcmnt | | Tech Design Assistant | | | |
| Garment Care | BagirCare1MWCG or DC | Program Manager | N/A | | |
| Packaging Instructions | Flat Pack | Sales Rep | N/A | DMM | Donna Knechtel |
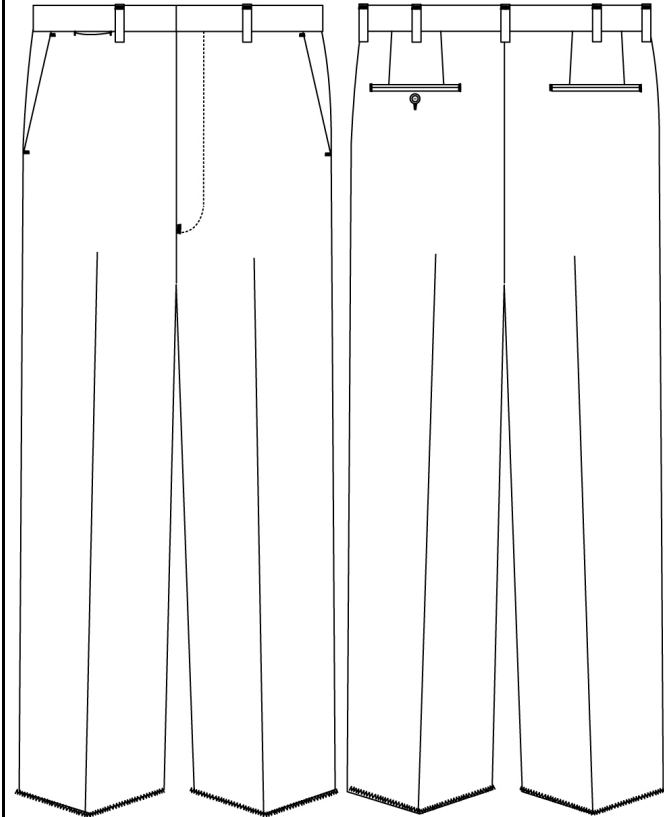
STYLING FEATURES:

* Flat Front

* Quarter Top Pockets

* Watch Pocket Right Waistline

* Curtain Waistband

* Belt Loop

* Fly Front Closure w/ Hook & Eye

* Besom Back Hip Pockets w/Buttohole & button closure left only

* Unhemmed Bottom

PACKAGING:
*Folded on hanger and hanging polybag.
*Shipped folded in Box.

COLORS:
*Black - 35
*Navy - 20

| GA&SM-Catalog | **GA&SM Style Folders** | Fabric Content | **53Recycled Polyester/42Wool/5Lycra** |
|---|---|---|---|
| Neither approved nor rejected | **Page was edited.** | | |
| Gender | **Male** | Fabric Code | **WOVEN** |
| Size Range | **28-54** | Product Line | **Success Apparel - SUCC** |
| Model # | **N/A** | Project # | **Catalog Product** |

**[ 1 ] - - Revision - Revision - 8-02-2011**
Re-Engineering Project
Change the sliding Hook & Bar to Regular Hook & Bar.
Remove Back Right Pocket Button.
HL
.

**[ 2 ] - Revision Description: -**
7-21-11 Updated content and rolling change on care instructions now posted. Per vendor/DK  KG

**[ 3 ] - - Revision -**
1-27-2010 Updated Eco HT to 54% Recycled HT.
CD User Defined 1: per vendor/DK
CD User Defined 2: KG

**[ 4 ] - - Revision - Revision - Revision Description:**
12-30-2009 Updated Bagir Care 1MWWG or DC to Bagir Care 1 MWCG or DC.
CD User Defined 1: per vendor/DS
CD User Defined 2: KG

**[ 5 ] - - Revision - Revision - Revision Description:**
12-30-09 Updated comp page with pocketing info for bags and fly.
CD User Defined 1: per HL
CD User Defined 2: KG

**[ 6 ] - - Revision - Revision - Revision Description:**
12-30-09 Added Eco Hang Tag
CD User Defined 1: per vendor/DK
CD User Defined 2: KG

**[ 7 ] - - Revision - Revision - Revision Description:**
8-27-09 Added Sewing Recommendations for vendor, and care instructions have been revised to "Warm" to "Warm Steam Iron if Needed".  Need a temperature noted for this steam.
CD User Defined 1: per DS/SO/TR
CD User Defined 2: KG

**[ 8 ] - - Revision - Revision - Revision Description:**
12-4-08 Changed abbreivated content to full content content description in com page. Added full content description on notes section of front page.
CD User Defined 1: per DS
CD User Defined 2: KG

**[ 9 ] - - Revision - Revision - Revision Description:**
11-10-08 Changed content from 55RP/42W/3L to 54RP/32W/4S.
CD User Defined 1: per KH
CD User Defined 2: KG

**[ 10 ] - - Revision - Revision - Revision Description:**
Added Card Board 10x12 for flat pack pckaging.
CD User Defined 1: KG
CD User Defined 2: 9-24-08
CD User Defined 3: per DK/KHS

**[ 11 ] - - Revision - Revision - Revision Description:**
Added new D& A labels, ps sticker page, comp pages per vendor request.
CD User Defined 1: KG
CD User Defined 2: 8/1/08
CD User Defined 3: per DK/KS/vendor request

**[ 12 ] - - Revision - Revision - Revision Description:**
Added Colorway Charcoal 33 to style.
CD User Defined 1: KG
CD User Defined 2: 7/2008
CD User Defined 3: per DK/KH

**[ 13 ] - Revision Description: -**
Revision Belt Loop Placement from 8 Loops to 7 Loops.
CD User Defined 1: H. Loc
CD User Defined 2: 9/11/2007
CD User Defined 3: Per Donna Knechtel

| GA&SM-Catalog | GA&SM Style Folders | | Fabric Content | **53Recycled Polyester/42Wool/5Lycra** |
|---|---|---|---|---|
| Neither approved nor rejected | **Page was edited.** | | | |
| Gender | **Male** | | Fabric Code | **WOVEN** |
| Size Range | **28-54** | | Product Line | **Success Apparel - SUCC** |
| Model # | **N/A** | | Project # | **Catalog Product** |

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## BELT LOOP PLACEMENT
## (7 BELT LOOPS)

### FOR FLAT FRONT PANTS:

1 belt loop centered on each front panel.
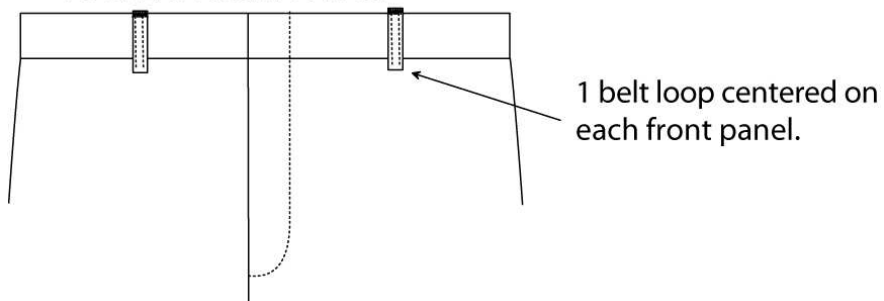
### FOR PLEATED FRONT PANTS:

1 belt loop on each 1st front pleat towards center front.
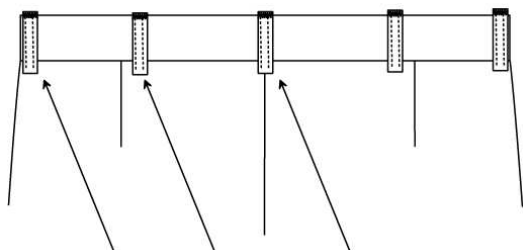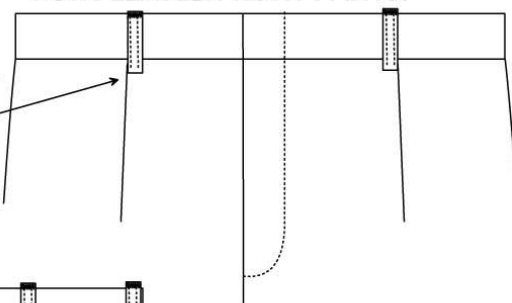
1 belt loop centered over CB seam;
1 belp loop on each side seam towards back panel;
1 belt loop centered between side seam & center back.

NOTE: Sketch may not be reflective of style details.

## SETTING BELT LOOPS
## (PANTS WITH CB LETOUT)

(4)
(1)
(2)
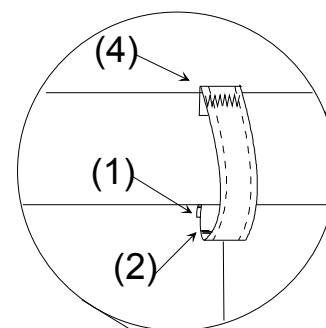
**NOTE: CB Loop is top-applied.**
(1) Position belt loop end 1/8" below waistband & SNL tack on the right side at waistband.
(2) Fold loop down & bar tack across loop 1/2" below waistband.
(3) Fold loop up & press flat.
(4) Bar tack loop at top of waistband.

(4)
(1)
(2)
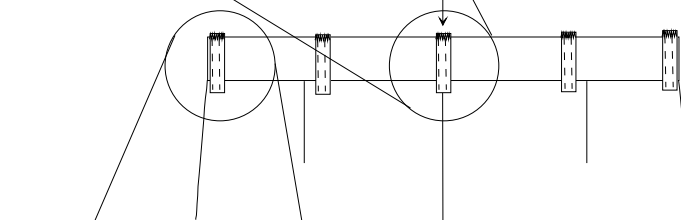
(1) Set belt loops in waistband seam **(except at CB)**.
(2) Bar tack across loop 1/2" below waistband.
(3) Fold loop up & press flat.
(4) Bar tack loops at top of waistband.

**NOTE: Sketch may not be reflective of style details.**

| GA&SM-Catalog | **GA&SM Style Folders** | | Fabric Content | **53Recycled Polyester/42Wool/5Lycra** |
|---|---|---|---|---|
| Neither approved nor rejected | | | | |
| Gender | **Male** | | Fabric Code | **WOVEN** |
| Size Range | **28-54** | | Product Line | **Success Apparel - SUCC** |
| Model # | **N/A** | | Project # | **Catalog Product** |

# Pants/Slacks/Skirts - General Sewing/Machinery/Thread/Needle Recommendations:

- Recommend factories to switch to ISO 401 on sideseam and inseam and continue tandem needle seaming with 401 on the seatseam.
- Begin using Tex 24 or Tex 30 Perma Core ( Poly Wrap Poly Core) for all needle positions on stress seams.
- Blindstitch operators need to overlap their start/stop points on the inseam by at least 3/4" of an inch.
- Operators should be aware not to turn the handwheel on the machines backwards as they get ready to trim the thread as this will leave the thread in an " Unlocked Position".
- Recommend lockstitch buttonsew using ISO 304 only.
- Recommend Tex 24 or Tex 30 Perma Core ( Poly Wrap Poly Core) for both needle and bobbin on the buttonsew. This will help to avoid button failure due to abrasion of the rough button edges cutting the thread as the Perma Core has a much better abrasion resistance.
-  If you experience button failure after switching to Perma Core the next step is to use a Tex 30 or 45 Anefil Nylon.

# PRESTON PANTS
## Components 20,35,33

| GA&SM-Catalog | GA&SM Style Folders | | Fabric Content | 53Recycled Polyester/42Wool/5Lycra |
|---|---|---|---|---|
| Neither approved nor rejected | Page was edited. | | | |
| Gender | Male | | Fabric Code | WOVEN |
| Size Range | 28-54 | | Product Line | Success Apparel - SUCC |
| Model # | N/A | | Project # | Catalog Product |

## COMPONENT INFORMATION FOR FULL PACKAGE / FULL PACKAGE MANAGED TECHNICAL PACKAGES

**Preston Pnts 112968**

| Main Fabric | AA - Charcoal | AA - Navy | AA - Black | AD |
|---|---|---|---|---|
| Raw Material Vendor Name: | N/A | N/A | N/A | Not applicable |
| Raw Material Ref. # | N/A | N/A | N/A | |
| Raw Material Description: | | | | |
| Raw Material Vendor Style #: | | | | |
| Raw Material Content: | 53%Recycled Polyester/ /42%Wool/5%Lycra | 53%Recycled Polyester/ /42%Wool/5%Lycra | 53%Recycled Polyester/ /42%Wool/5%Lycra | |
| Color Number / Name: | | | | |
| Raw Material Vendor Color #: | | | | |
| Weight/Construction: | | | | |
| Yarn Size: | | | | |
| Cuttable Width: | | | | |
| Special Finish: | | | | |
| Directional Design: | | | | |
| Country Of Origin: | | | | |
| | | | | |
| Lining / Pocketing | BA | BB Pocketing | BC | BD |
| Raw Material Vendor Name: | Not applicable | Brentex Mills | Not applicable | Not applicable |
| Raw Material Ref. # | | F3660-X-SZ002 | | |
| Raw Material Description: | | **Twill Mesa Pocketing** | | |
| Raw Material Vendor Style #: | | N/A | | |
| Raw Material Content: | | 72Polyester/28Cotton | | |
| Color Number / Name: | | Black | | |
| Raw Material Vendor Color #: | | | | |
| Weight/Construction: | | 78X52 | | |
| Yarn Size: | | 35'S 50/50X150 | | |
| Cuttable Width: | | 67 | | |
| Special Finish: | | H9999 | | |
| Directional Design: | | N/A | | |
| Country Of Origin: | | US | | |
| | | Bags,fly | | |
| Interining / Fusible | CA | CB | CC | CD |
| Raw Material Vendor Name: | N/A | Not applicable | Not applicable | Not applicable |
| Raw Material Ref. # | N/A | | | |
| Raw Material Description: | **Non Woven Fusible** | | | |
| Raw Material Vendor Style #: | N/A | | | |
| Raw Material Content: | N/A | | | |
| Color Number / Name: | **Coordinate w/fabric** | | | |
| Raw Material Vendor Color #: | N/A | | | |
| Weight/Construction: | N/A | | | |
| Yarn Size: | N/A | | | |
| Cuttable Width: | N/A | | | |
| Special Finish: | N/A | | | |
| Directional Design: | N/A | | | |
| Country Of Origin: | N/A | | | |

| GA&SM-Catalog | GA&SM Style Folders | | Fabric Content | **53Recycled Polyester/42Wool/5Lycra** |
|---|---|---|---|---|
| Neither approved nor rejected | **Page was edited.** | | | |
| Gender | **Male** | | Fabric Code | **WOVEN** |
| Size Range | **28-54** | | Product Line | **Success Apparel - SUCC** |
| Model # | **N/A** | | Project # | **Catalog Product** |

## COMPONENT INFORMATION FOR FULL PACKAGE / FULL PACKAGE MANAGED TECHNICAL PACKAGES

**Preston Pnts 112968**

| Trims - Buttons, hooks & eyes, zippers, seam tape, cordedge, metal grommets, etc. | Thread | Buttons | Buttons | Binding (all colors) |
|---|---|---|---|---|
| Raw Material Vendor Name: | A & E | NA | NA | Acker & Jablow |
| Raw Material Description: | Perma Core Thread. | 4-hole Suit | 4-hole | Contrast 1/8" Flat Bias binding |
| Color Number / Name: | DTM | DTM | DTM | Taupe |
| Ligne/ Size: | NA | 24L | 24L | 1/8" Finished wide |
| Quantity: | NA | 1 | 1 | |
| Placement: | | Back Pocket closure | inside fly closure | insert in curtain |

| Trims - Buttons, hooks & eyes, zippers, seam tape, cordedge, metal grommets, etc. | Zippers | Reinforcement Tape | Waistband | Hook & Bar |
|---|---|---|---|---|
| Raw Material Vendor Name: | YKK | Universal Fasteners | NA | Bagir/ |
| Raw Material Description: | Dress Zipper | Reinfor Tape for pnts hk | NA | regular |
| Color Number / Name: | DTM | White | Coordinate w/fabric | NA |
| Ligne/ Size: | 7" for size 34 | 7/8" | NA | NA |
| Quantity: | 1 | | | 1 |

| Trims - Buttons, hooks & eyes, zippers, seam tape, cordedge, metal grommets, etc. | | | | |
|---|---|---|---|---|
| Raw Material Vendor Name: | | | | |
| Raw Material Description: | | | | |
| Color Number / Name: | | | | |
| Ligne/ Size: | | | | |
| Quantity: | | | | |

| GA&SM-Catalog | GA&SM Style Folders | | | Fabric Content | 53Recycled<br>Polyester/42Wool/5Lycra |
|---|---|---|---|---|---|
| Neither approved nor rejected | Page was edited. | | | | |
| Gender | Male | | | Fabric Code | WOVEN |
| Size Range | 28-54 | | | Product Line | Success Apparel - SUCC |
| Model # | N/A | | | Project # | Catalog Product |

## COMPONENT INFORMATION FOR FULL PACKAGE / FULL PACKAGE MANAGED TECHNICAL PACKAGES

| Preston Pnts 112968 | | | | | |
|---|---|---|---|---|---|
| **Logo Labels** | | | | **Hangers** | |
| Raw Material Vendor Name: | Avery & Dennison | | | Raw Material Vendor Name: | Not Applicable |
| Raw Material Description: | | | | Raw Material Description: | |
| Color Number / Name: | | | | Color Number / Name: | |
| Size/ dimension: | | | | Size/Type: | |
| Quantity: | | 1 | | Quantity: | |
| Pantone color(s): | | | | | |
| Type:  Woven/ printed | woven | | | **Polybags** | |
| Placement: | follow tech pack | | | Raw Material Vendor Name: | Poly Pro-Tek |
| | | | | Raw Material Description: | Poly Bag |
| **Care/Content Labels** | | | | Clear | |
| Raw Material Vendor Name: | Paxar | | | Size: | 13 x 14 |
| Raw Material Description: | Content/Care label | | | Quantity: | 1 each |
| Color Number / Name: | White | | | | |
| Size/ dimension: | 1+1/2" wide | | | **Card Board** | Yes |
| Quantity: | | 1 | | Quantity: | 1 |
| Pantone color(s): | | | | Size | 10x12 |
| Type:  Woven/ printed | Woven | | | | |
| Placement: | follow tech pack | | | **Polybag stickers** | Yes |
| | | | | Quantity: | 1 |
| | | | | | |
| **Other Labels** | Size tab | | | Size | follow tech pack |
| Raw Material Vendor Name: | | | | | |
| Raw Material Description: | | | | | |
| Color Number / Name: | | | | | |
| Ligne/ Size: | | | | | |
| Quantity: | | 1 | | | |
| Placement: | follow tech | | | | |
| | | | | | |
| **Hang Tags** | **D & A Joker Tag** | | **D & A Hang Tag** | **Eco Hang Tag** | |
| Raw Material Vendor Name: | | | | | |
| Raw Material Description: | | | | | |
| Color Number / Name: | | | | | |
| Ligne/ Size: | | | | | |
| Quantity: | | 1 | 1 | 1 | |
| Placement: | follow tech pack | | follow tech pack | follow tech pack | |

**PRESTON PANTS**
Care1-Bagir MWCG or DC

| GA&SM-Catalog | GA&SM Style Folders | | Fabric Content | 53Recycled Polyester/42Wool/5Lycra |
|---|---|---|---|---|
| Neither approved nor rejected | | | | |
| Gender | Male | | Fabric Code | WOVEN |
| Size Range | 28-54 | | Product Line | Success Apparel - SUCC |
| Model # | N/A | | Project # | Catalog Product |

CONTENT/CARE/SIZE LABEL          REVERSE SIDE

The following information must be listed on the reverse side of Care/Content/Size Label:
* Care Instructions

Bagir Care 1 MWCG or DC

Fold Line - - - - -          Fold Line

FOR BEST RESULTS,
MACHINE WASH COLD,
GENTLE CYCLE, NO SPIN CYCLE,
WITH LIKE GARMENTS,
DO NOT BLEACH,
REMOVE PROMPTLY FROM WASHER,
TUMBLE DRY LOW HEAT,
COOL IRON IF NEEDED,
OR
PROFESSIONALLY DRY CLEAN,
DO NOT USE TRICHLORETHYLENE,
REDUCED MOISTURE, SHORT CYCLE,
NO STEAM FINISHING, LOW HEAT.

Stitch Line - - - - -          Stitch Line

CONTENT/CARE LABEL          FACE SIDE
(MUST BE USED IN COMBINATION WITH SIZE TAB LABEL)

The following information must be listed on the face side of Content/Care Label:
* PO #
* Fabric Content (%) fully spelled out (Do Not Abbreviate!)
* Style # - Color Code
* Cintas RN # 51374
* "Care On Reverse"

CCL1-D&A-NL

Stitch Line -          - - Stitch Line

PO #.............

1 3/16"

62% COTTON
38% POLYESTER
STYLE  112829- 20
RN 51374
CARE ON REVERSE

EXAMPLE ONLY

LABEL SIZE:
Width = min 1 1/4"
Length = OK to adjust based on information needed

Fold Line          - - Fold Line

1 1/4"

7_WARPTextForm.rptSMBReport1 (W: 6.3.1148, PJ: 6.3.1148.0)

| GA&SM-Catalog | GA&SM Style Folders | | Fabric Content | 53Recycled Polyester/42Wool/5Lycra |
|---|---|---|---|---|
| Neither approved nor rejected | | | | |
| Gender | Male | | Fabric Code | WOVEN |
| Size Range | 28-54 | | Product Line | Success Apparel - SUCC |
| Model # | N/A | | Project # | Catalog Product |

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# EF – DAP – 4

**DOC & AMELIA™**
P R E M I E R

← STITCH LINES →

Size: 19mm x 79mm, Face: 67mm

End Fold Label

## LP - D&A - ST - 1



STITCH LINE

| SIZE | FIT SIZE | SIZE (GENDER) |
|---|---|---|
| COUNTRY OF ORIGIN | COUNTRY OF ORIGIN | COUNTRY OF ORIGIN |

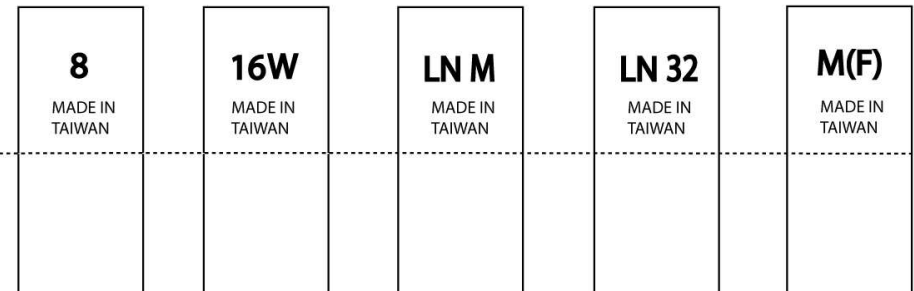FOLD LINE

STITCH LINE
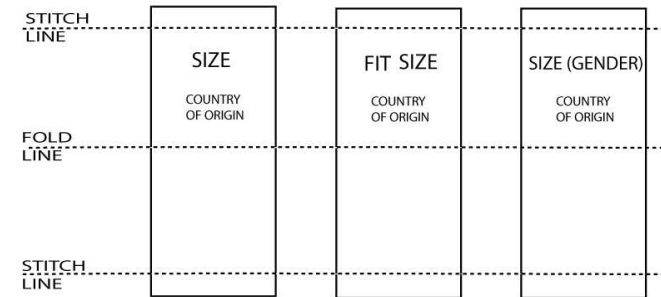
Size: 16mm x 40mm, Face: 20mm

Loop Label

**NOTE:** Follow individual PO for sizes that should be listed on the size tab.
For styles that are offered in different fits (PE, SH, RG LN, XL, TL, etc) - add fit code before size code.
For alpha-sized look alike styles (example: Vests) - add gender code after size code.
Womens fit should be identified by the letter "W" after the size code (Example: 16W).

### LABEL EXAMPLES

| **8** | **16W** | **LN M** | **LN 32** | **M(F)** |
|---|---|---|---|---|
| MADE IN TAIWAN | MADE IN TAIWAN | MADE IN TAIWAN | MADE IN TAIWAN | MADE IN TAIWAN |

| 112968 | **PRESTON PANTS** | | **Production** |
|---|---|---|---|
| | D&A Labels' Artwork & Placement | | |

| **GA&SM-Catalog** | **GA&SM Style Folders** | | Fabric Content | **53Recycled Polyester/42Wool/5Lycra** | |
|---|---|---|---|---|---|
| Neither approved nor rejected | | | | | |
| Gender | **Male** | | Fabric Code | **WOVEN** | |
| Size Range | **28-54** | | Product Line | **Success Apparel - SUCC** | |
| Model # | **N/A** | | Project # | **Catalog Product** | |

## PL - EFB - 3
## LABEL PLACEMENT



End Fold Label

Size Tab

Care/Content Label
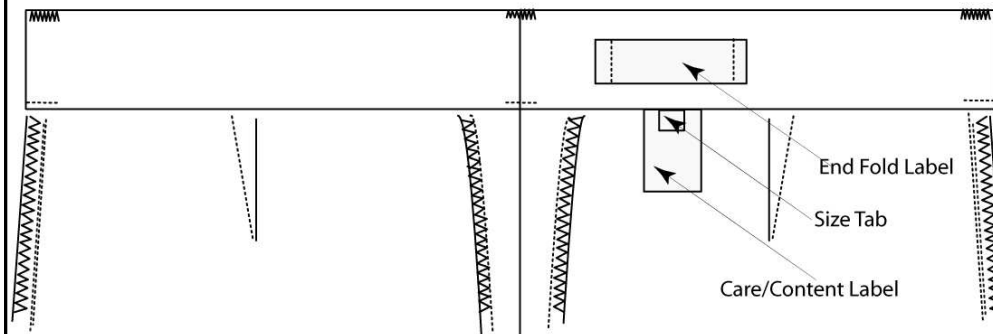
**NOTE: SKETCH IS NOT REFLECTIVE OF STYLE DETAILS.**

**END FOLD LABEL:**
Center End Fold Label on waistband width and SNL stitch vertical ends only,
stitch through inner waistband ply only, thread must match label.
Set label to the left of CB seam between CB seam and left dart - not to interfere with belt loops.
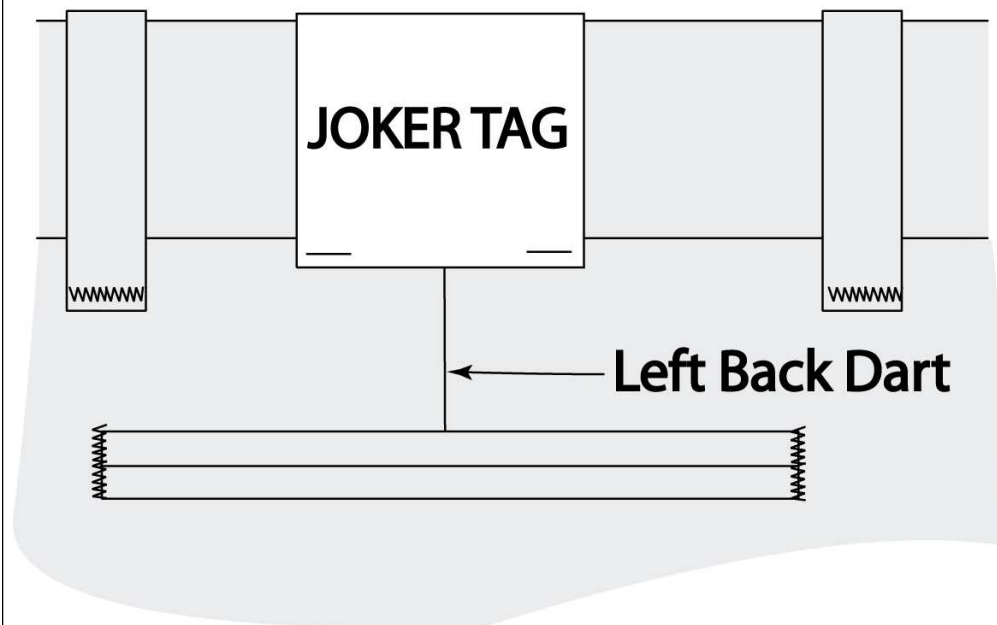
**CARE/CONTENT LABEL:**
Set Care/Content Label in waistband seam directly underneath End Fold Label, center on label width.

**SIZE TAB:**
SNL set tab in waistband seam on top of Care/Content Label, center on label width.

## PL - JKB - 2
## JOKER TAG PLACEMENT



JOKER TAG

Left Back Dart

**NOTE: SKETCH IS NOT REFLECTIVE OF STYLE DETAILS.**

**JOKER TAG:**
Fold and set tag over waisband top edge, center on left back dart, SNL tack (through all layers)
at the bottom on each side - tag should not interfier with other labels or belt loops.

| GA&SM-Catalog | GA&SM Style Folders | | Fabric Content | 53Recycled Polyester/42Wool/5Lycra |
|---|---|---|---|---|
| Neither approved nor rejected | | | | |
| Gender | Male | | Fabric Code | WOVEN |
| Size Range | 28-54 | | Product Line | Success Apparel - SUCC |
| Model # | N/A | | Project # | Catalog Product |

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# JKM - DAP - 2

FLAT FRONT        38

Men's Modern Fit
Contemporary style

FLAT FRONT        38

Size: 3.7165" x 3.9528

Joker Tag

—————— **SCORE LINE**
—————— **DIE CUT**

| GA&SM-Catalog | GA&SM Style Folders | | Fabric Content | 53Recycled Polyester/42Wool/5Lycra |
|---|---|---|---|---|
| Neither approved nor rejected | | | | |
| Gender | Male | | Fabric Code | WOVEN |
| Size Range | 28-54 | | Product Line | Success Apparel - SUCC |
| Model # | N/A | | Project # | Catalog Product |



54% Recycled

front   back

| GA&SM-Catalog | GA&SM Style Folders | | Fabric Content | 53Recycled Polyester/42Wool/5Lycra |
|---|---|---|---|---|
| Neither approved nor rejected | | | | |
| Gender | Male | | Fabric Code | WOVEN |
| Size Range | 28-54 | | Product Line | Success Apparel - SUCC |
| Model # | N/A | | Project # | Catalog Product |

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## PSsticker-1
### (Poly Bag Sticker - part 1)

## PRINTING REQUIREMENTS

**PRINT:**
Print must be generated on thermal or laser printer.
COPYING LABELS IS NOT ACCEPTED.
Print must be a minimum of 1/4" high; black on white background.

**LABEL STOCK SIZE:**
Size must be a minimum of 3 1/2" long x 2" high.

**LOGO:**
No logo can be used.
The information must be printed on plain white stock.

## CONTENT REQUIREMENTS

**The following should be printed on the label:**
 - Style Number (6-digit Style Number and Color Code)
 - Size (including fit, inseam and/or sleeve length)
 - PO Number

Style#        111187-20

Size        LN 8

PO#        1565603

min 2"

min 3 1/2"

## PSsticker-2
### (Poly Bag Sticker - part 2)
## PLACEMENT REQUIREMENTS

**FLAT PACK GARMENTS:**
place PS sticker in the upper left hand corner of the polybag.
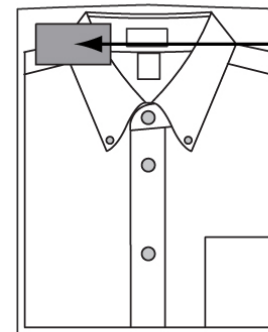
PS sticker

**HANGING GARMENTS:**
place PS sticker in the upper right hand corner of the polybag (the left shoulder as if you were wearing the garment).
The hanger hook opening must face the left corner.

PS sticker

| GA&SM-Catalog | GA&SM Style Folders | | Fabric Content | 53Recycled Polyester/42Wool/5Lycra |
|---|---|---|---|---|
| Neither approved nor rejected | | | | |
| Gender | **Male** | | Fabric Code | **WOVEN** |
| Size Range | **28-54** | | Product Line | **Success Apparel - SUCC** |
| Model # | **N/A** | | Project # | **Catalog Product** |

## LABEL PLACEMENT
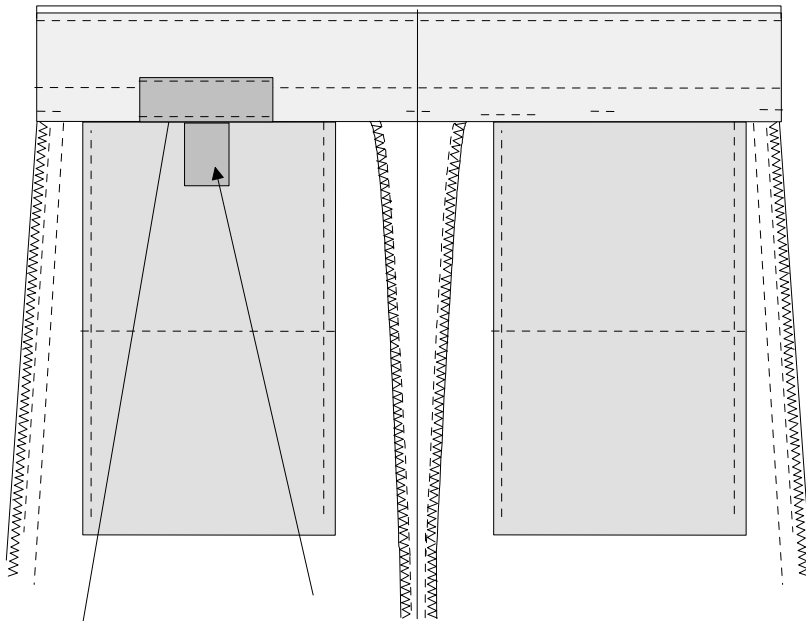


Endfold Label SNL stitched
to Waistband, with care
label inserted at bottom edge
of Endfold.

Bagir's old Label Artwork, Placement

| **GA&SM-Catalog** | **GA&SM Style Folders** | | Fabric Content | **53Recycled Polyester/42Wool/5Lycra** |
|---|---|---|---|---|
| Neither approved nor rejected | | | | |
| Gender | **Male** | | Fabric Code | **WOVEN** |
| Size Range | **28-54** | | Product Line | **Success Apparel - SUCC** |
| Model # | **N/A** | | Project # | **Catalog Product** |

**CiNTAS**
**THE UNIFORM PEOPLE**

## BAGIR COLLECTION END FOLD LABEL



2 3/4"

3/4"

FOLD LINE

1/4"          1/4"

**COLOR:** Black/Grey/Red

| GA&SM-Catalog | GA&SM Style Folders | | Fabric Content | **53Recycled Polyester/42Wool/5Lycra** |
|---|---|---|---|---|
| Neither approved nor rejected | | | | |
| Gender | **Male** | | Fabric Code | **WOVEN** |
| Size Range | **28-54** | | Product Line | **Success Apparel - SUCC** |
| Model # | **N/A** | | Project # | **Catalog Product** |

## FLD-BOTTOMS-3
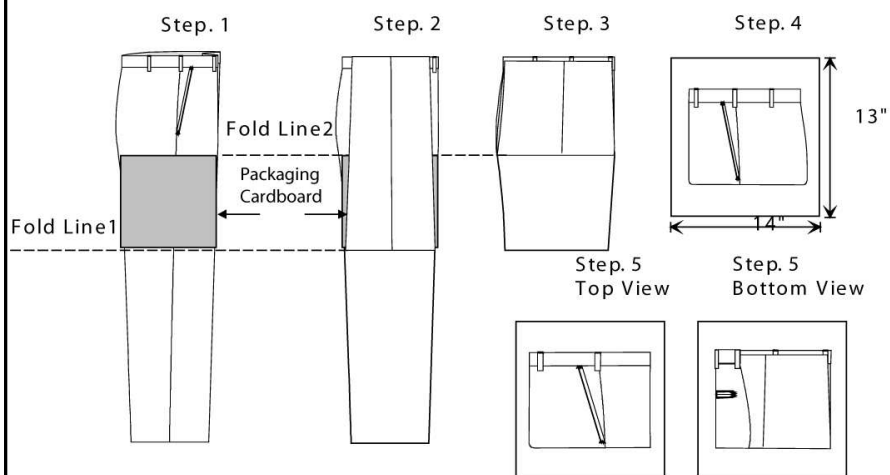


Step. 1  Align pants seam on seam; tuck center front closure to the inside;
Step. 2  Fold pants in half (Fold Line1) over the 10" x 12" folding board;
Step. 3  Fold pants in half again (Fold Line2);
Step. 4  Place pants in clear poly bag (See BOM for poly bag dimensions.).
Step. 5  On larger sizes, fold waistband over at back dart or enough to allow the pant to fit into the bag.
NOTE:   FOLDING BOARD REMAINS PART OF THE PACKAGING FOR SHIPPING, TO ENSURE GARMENTS REMAINS NEATLY FOLDED IN POLY BAG.

**NOTE: Sketches not reflective of style details.**

| GA&SM-Catalog | GA&SM Style Folders | Fabric Content | 53Recycled Polyester/42Wool/5Lycra |
|---|---|---|---|
| Neither approved nor rejected | | | |
| Gender | Male | Fabric Code | WOVEN |
| Size Range | 28-54 | Product Line | Success Apparel - SUCC |
| Model # | N/A | Project # | Catalog Product |

Selected Range: 28, 30, 32, 34, 36, 38, 40, 42, 44, 46, 48, 50, 52, 54, 56, 58, 60

| POM | Description | Tol (+) | Tol (-) | 28 | 30 | 32 | [34] | 36 | 38 | 40 | 42 | 44 | 46 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | Bagir Graded Rule | | | | | | | | | | | | |
| WB02 | Waist Relaxed | 1/2 | -1/2 | 29 | 31 | 33 | 35 | 37 | 39 | 41 | 43 | 45 | 47 |
| HP09 | Seat 3" above crotch | 1/2 | -1/2 | 38 | 40 | 42 | 44 | 46 | 48 | 50 | 52 | 54 | 56 |
| RI01 | Front Rise down from top edge | 1/4 | -1/4 | 10 7/8 | 11 1/8 | 11 3/8 | 11 5/8 | 12 | 12 3/8 | 12 3/4 | 13 1/8 | 13 1/2 | 13 7/8 |
| ZP01 | Zipper Length | 1/4 | -1/4 | 6 1/2 | 6 1/2 | 7 | 7 | 7 1/2 | 7 1/2 | 8 | 8 | 8 1/2 | 8 1/2 |
| RI02 | Back rise down from top edge | 1/4 | -1/4 | 16 3/8 | 16 5/8 | 16 7/8 | 17 1/8 | 17 1/2 | 17 7/8 | 18 1/4 | 18 5/8 | 19 | 19 3/8 |
| LG01 | Thigh 1" below crotch | 1/2 | -1/2 | 25 1/2 | 26 1/2 | 27 1/2 | 28 1/2 | 29 1/2 | 30 1/2 | 31 1/4 | 32 | 32 3/4 | 33 1/2 |
| LG07 | Knee (14" below crotch) | 1/2 | -1/2 | 19 1/2 | 20 | 20 1/2 | 21 | 21 1/2 | 22 | 22 1/2 | 23 | 23 1/2 | 23 7/8 |
| LG02 | Leg Opening - Long | 1/2 | -1/2 | 16 3/4 | 17 1/4 | 17 3/4 | 18 1/4 | 18 5/8 | 19 | 19 3/8 | 19 3/4 | 20 1/8 | 20 1/2 |
| LG03 | Inseam Unhem | 1/2 | -1/2 | 37 | 37 | 37 | 37 | 37 | 37 | 37 | 37 | 37 | 37 |

**PRESTON PANTS**
Incremental & Graded Worksheets

| GA&SM-Catalog | GA&SM Style Folders | | Fabric Content | 53Recycled Polyester/42Wool/5Lycra |
|---|---|---|---|---|
| Neither approved nor rejected | | | | |
| Gender | Male | | Fabric Code | WOVEN |
| Size Range | 28-54 | | Product Line | Success Apparel - SUCC |
| Model # | N/A | | Project # | Catalog Product |

Selected Range: 28, 30, 32, 34, 36, 38, 40, 42, 44, 46, 48, 50, 52, 54, 56, 58, 60

| P O M | Description | Tol (+) | Tol (-) | 48 | 50 | 52 | 54 | 56 | 58 | 60 | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | Bagir Graded Rule | | | | | | | | | | | | |
| WB02 | Waist Relaxed | 1/2 | -1/2 | 49 | 51 | 53 | 55 | 57 | 59 | 61 | | | |
| HP09 | Seat 3" above crotch | 1/2 | -1/2 | 58 | 60 | 62 | 64 | 66 | 68 | 70 | | | |
| RI01 | Front Rise down from top edge | 1/4 | -1/4 | 14 1/4 | 14 5/8 | 15 | 15 3/8 | 15 3/4 | 16 1/8 | 16 1/2 | | | |
| ZP01 | Zipper Length | 1/4 | -1/4 | 8 1/2 | 9 | 9 | 9 | 9 | 9 | 9 | | | |
| RI02 | Back rise down from top edge | 1/4 | -1/4 | 19 3/4 | 20 1/8 | 20 1/2 | 20 7/8 | 21 1/4 | 21 5/8 | 22 | | | |
| LG01 | Thigh 1" below crotch | 1/2 | -1/2 | 34 1/4 | 35 | 35 3/4 | 36 1/2 | 37 1/4 | 38 | 38 3/4 | | | |
| LG07 | Knee (14" below crotch) | 1/2 | -1/2 | 24 1/4 | 24 5/8 | 25 | 25 3/8 | 25 3/4 | 26 1/8 | 26 1/2 | | | |
| LG02 | Leg Opening - Long | 1/2 | -1/2 | 20 7/8 | 21 1/4 | 21 5/8 | 22 | 22 3/8 | 22 3/4 | 23 1/8 | | | |
| LG03 | Inseam Unhem | 1/2 | -1/2 | 37 | 37 | 37 | 37 | 37 | 37 | 37 | | | |