#### 112964 **MERCER BLAZER Production**

## Mercer Blazer M

Fabric Content GA&SM-Catalog **GA&SM Style Folders** 

HL 1-30-2007 Approved

Gender Fabric Code Male Size Range Product Line 34-60 Model # 112964 Project #

53Recycled
Polyester/42Wool/5Lvc

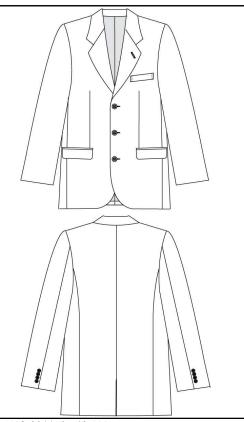
**WOVEN** 

Success Apparel - SUCC

Catalog Product



Wodol II	112/01		Troject " Outding I Tout	,,	
Grommets	None	Design Sample Due Date		Job Function	Tailored
Grommets Plcmnt		Costing Due Date		Monogram	None
Customization	None	Presentation Due Date			
Customization Plemnt		Date Submitted			
Badge Tab	None	Designer	Michelle Dortch		
Badge Tab Plcmnt		Design Assistant	N/A		
Badge Loop	None	Technical Designer	Han Loc		
Badge Loop Plcmnt		Tech Design Assistant			
Garment Care	BagirCare2MWCG or DC	Program Manager	N/A		
Packaging Instructions	Hanging	Sales Rep	N/A	DMM	Donna Knechtel





### STYLING FEATURES:

- \* Fully Lined
- \* Single Breast Welt Upper Left Chest
- \* Notch Lapel
- \* Three Button Closure
- \* Waist Dart
- \* Two Lower Besom with Flap Pocket Coin Pocket on right side only
- \* Long Sleeve
- Sleeve with Vent & Four Buttons
- \* Back Center Vent
- \* Two upper Inner Besom Pocket
- \* One lower left Inner Besom Pocket

#### PACKAGING:

- \*Hanger with Hanging Polybag
- \*Shipped in Hanging Container

**MERCER BLAZER** 112964 **Production** Revision History Fabric Content 53Recycled GA&SM-Catalog **GA&SM Style Folders** Polyester/42Wool/5Lycra Neither approved nor rejected Page was edited. Gender Male Fabric Code WOVEN Size Range 34-60 Product Line Success Apparel - SUCC Model# 112964 Project # **Catalog Product** [1] -- Revision - Revision [11] -- Revision - Revision - Revision Description: 7-21-11 Updated content to 43rp/42w/5l, deleted aerocool hg tg, per vendor/DK. Rolling change on care instruction 7-9-08 Removed laundry label from Diagram page. (Clean up revision) has now been posted. per vendor/DK KG CD User Defined 1: per DK CD User Defined 2: KG 4-12-2010 Added size 56L, 58R, 58L, 60R, 60L. CD User Defined 1: per KH CD User Defined 2: KG [3] - - Revision -1/27-2010 Updated the Eco Hang Tag to the global 54%Recycled Eco Hang Tag. Rolling change. CD User Defined 1: per vendor/DK CD User Defined 2: KG [4] -- Revision - Revision - Revision Description: 12-21-09 Added flexivent to elbow area starting in 12/09. CD User Defined 1: per vendor/DK CD User Defined 2: KG [5] -- Revision - Revision - Revision Description: 12-21-09 Replaced care instructions: Care1Bagir MWWG or DC with new updated care instructions: Care2Bagir MWCG or DC, per Bagir Eco care. Added Eco Hang Tag for Cintas by Bagir. CD User Defined 1: per vendor/DS CD User Defined 2: KG [6] -- Revision - Revision - Revision Description: 9-1-09 Added Sewing Recommendations and updated care instructions to add "Warm" to Steam Iron if Needed. CD User Defined 1: per DS/SO/TR CD User Defined 2: KG [7] -- Revision - Revision - Revision Description: 12-3-08 Added full Fiber content to notes on frt page. Format does not allow to show in its entirety. I have noted full content on compage as well. No abbreviations.

# CD User Defined 1: per DS [8] -- Revision - Revision - Revision Description:

11-10-08 Changed content from 55rp42w3L to 54RP/42W/4Spandex

CD User Defined 1: per KH

CD User Defined 2: KG

#### [9] -- Revision - Revision - Revision Description:

7-31-08 Added D&A labels & placements, comp pgs per vendor request,...

CD User Defined 1: per DK/KS

CD User Defined 2: KG

#### [10] -- Revision - Revision - Revision Description:

7-9-08 Added colorway charcoal 33 to TP

CD User Defined 1: per DK/KH

CD User Defined 2: KG

112964	MER	CER BLAZER	Production
	Sewing F	Recommendations	
GA&SM-Catalog	GA&SM Style Folders	Fabric Content	53Recycled
Neither approved nor rejected			Polyester/42Wool/5Lycra
Gender	Male	Fabric Code	WOVEN
Size Range	34-60	Product Line	Success Apparel - SUCC
Model #	112964	Project #	Catalog Product

# Vests/Jackets - General Sewing/Machinery/Thread/Needle Recommendations:

- Recommend factories to switch to ISO 401 on sideseam.
- Begin using Tex 24 or Tex 30 Perma Core (Poly Wrap Poly Core) for all needle positions on stress seams.
- Blindstitch operators should overlap their start/stop points on the inseam by at least 3/4" of an inch.
- Operators should be aware not to turn the handwheel on the machines backwards as they get ready to trim the thread as this will leave the thread in an "Unlocked Position".
- Recommend lockstitch buttonsew using ISO 304 only. (Buttonsew was primarily set with an ISO 101 single thread chainstitch, using spun poly).
- Recommend Tex 24 or Tex 30 Perma Core (Poly Wrap Poly Core) for both needle and bobbin on the buttonsew. This will help to avoid button failure due to abrasion of the rough button edges cutting the thread as the Perma Core has a much better abrasion resistance.
- If you experience button failure after switching to Perma Core the next step is to use a Tex 30 or 45 Anefil Nylon.

112964		MERCER BLAZER		Production
		Component Image		
GA&SM-Catalog	GA&SM Style Folders		Fabric Content	53Recycled
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**Elbow Flex** 

112964		MERCER BLAZER		Production
		Components 20,35,33		
GA&SM-Catalog	GA&SM Style Folders		Fabric Content	53Recycled
Neither approved nor rejected				Polyester/42Wool/5Lycra
Gender	Male		Fabric Code	WOVEN
Size Range	34-60		Product Line	Success Apparel - SUCC
Model #	112964		Project #	Catalog Product

# COMPONENT INFORMATION FOR FULL PACKAGE / FULL PACKAGE MANAGED TECHNICAL PACKAGES

BA - Lining - & Jablow eta Lining g Haze - Olyester dinate w/fabric	AA - Navy  N/A  N/A  53%Recycled  Polyester/42%Wool/ 5%Lycra  BB - Sleeve Lining - (All Colors)  Acker & Jablow  N/A  Taffeta Lining  Spring Haze  100 Polyester  purple stripe	AA - Black N/A N/A  53%Recycled Polyester/42%Wool/ 5%Lycra  BC - Pocketing  Pocketing N/A	BD - Mesh  Breathable Mesh NA NA
BA - Lining - & Jablow eta Lining g Haze Polyester	BB - Sleeve Lining - (All Colors) Acker & Jablow N/A Taffeta Lining Spring Haze 100 Polyester	53%Recycled Polyester/42%Wool/ 5%Lycra  BC - Pocketing  Pocketing	BD - Mesh  Breathable Mesh NA
BA - Lining - & Jablow eta Lining g Haze Polyester	53%Recycled Polyester/42%Wool/ 5%Lycra  BB - Sleeve Lining - (All Colors) Acker & Jablow N/A Taffeta Lining Spring Haze 100 Polyester	53%Recycled Polyester/42%Wool/ 5%Lycra  BC - Pocketing  Pocketing	Breathable Mesh
BA - Lining - & Jablow eta Lining g Haze Polyester	Polyester/42%Wool/ 5%Lycra  BB - Sleeve Lining - (All Colors) Acker & Jablow N/A Taffeta Lining Spring Haze 100 Polyester	Polyester/42%VVool/ 5%Lycra  BC - Pocketing  Pocketing	Breathable Mesh
BA - Lining - & Jablow eta Lining g Haze Polyester	Polyester/42%Wool/ 5%Lycra  BB - Sleeve Lining - (All Colors) Acker & Jablow N/A Taffeta Lining Spring Haze 100 Polyester	Polyester/42%VVool/ 5%Lycra  BC - Pocketing  Pocketing	Breathable Mesh
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BA - Lining - & Jablow eta Lining g Haze Polyester	BB - Sleeve Lining - (All Colors) Acker & Jablow N/A Taffeta Lining Spring Haze 100 Polyester	BC - Pocketing	Breathable Mesh
· & Jablow eta Lining g Haze Polyester	Colors) Acker & Jablow N/A Taffeta Lining Spring Haze 100 Polyester	Pocketing	Breathable Mesh
· & Jablow eta Lining g Haze Polyester	Colors) Acker & Jablow N/A Taffeta Lining Spring Haze 100 Polyester	Pocketing	Breathable Mesh
· & Jablow eta Lining g Haze Polyester	Colors) Acker & Jablow N/A Taffeta Lining Spring Haze 100 Polyester	Pocketing	Breathable Mesh
· & Jablow eta Lining g Haze Polyester	Colors) Acker & Jablow N/A Taffeta Lining Spring Haze 100 Polyester	Pocketing	Breathable Mesh
· & Jablow eta Lining g Haze Polyester	Colors) Acker & Jablow N/A Taffeta Lining Spring Haze 100 Polyester	Pocketing	Breathable Mesh
· & Jablow eta Lining g Haze Polyester	Colors) Acker & Jablow N/A Taffeta Lining Spring Haze 100 Polyester	Pocketing	Breathable Mesh
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· & Jablow eta Lining g Haze Polyester	Acker & Jablow N/A Taffeta Lining Spring Haze 100 Polyester	Pocketing	Breathable Mesh
eta Lining g Haze Polyester	N/A Taffeta Lining Spring Haze 100 Polyester		NA
g Haze Polyester	Taffeta Lining Spring Haze 100 Polyester		NA
g Haze Polyester	Spring Haze 100 Polyester		NA
olyester	100 Polyester	N/A	LIFE CONTROL OF CONTRO
			INA
dinata w/fahria	nurnia etrina		111111111111111111111111111111111111111
		Coordinate w/fabric	Coordinate w/fabric
	purple stripe		
R/YD/	95 GR/YD/		
( 85	100 X 85		
( 75D	75D X 75D		
	58"		
)	DYED		
	N/A		
1	Korea		7
except sleeves	Sleeves	pkt bags	Around shoulder area, elbow
212			
CA	СВ	cc	CD
90/13/90/960	The second secon	70.0000000	A STATE OF THE STA
n Fusible	Hair Canvas	Chest Felt	Under Collar Felt
one area or some Child Till	projection of PATANTANT	A TANTON TO THE STATE OF	
Polvester	1		
	Grav	\//hite	Coordinator with Fabric
		Canada Sa	
	IN/A	N/A	
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	FECT. 1967.	5.35.707	+
	11.00.673	LINAS.	
2	except sleeves  CA  n Fusible  Polyester	58" DYED N/A Korea except sleeves Sleeves  CA CB Hair Canvas Polyester	58"

112964	M	ERCER BLAZER	Production		
	Coi	mponents 20,35,33			
GA&SM-Catalog	GA&SM Style Folders	Fabric Content	53Recycled		
Neither approved nor rejected			Polyester/42Wool/5Lycra		
Gender	Male	Fabric Code	WOVEN		
Size Range	34-60	Product Line	Success Apparel - SUCC		
Model #	112964	Project #	Catalog Product		
COMPONENT INFORMATION FOR FULL PACKAGE / FULL PACKAGE MANAGED TECHNICAL PACKAGES					

Model #	112964		Project #	Catalog Product
		ACKAGE / FULL PACKA		
Mercer Blz (M) 112964	UNIVIALIUN FUR FULL P	AUNAGE / FULL PAUNA	AGE WANAGED LECTIVE	DAL FAUNAGES
Trims - Buttons, hooks & eyes,				
zippers, seam tape, cordedge,				
metal grommets, etc.	Thread	Buttons	Buttons	Binding (all colors)
Raw Material Vendor Name:	A & E			Acker & Jablow
				Contrast 1/8" Flat Bias
Raw Material Description:	Perma Core Thread.	4-Hole Suit	4-Hole Suit	binding
Color Number / Name:	DTM	DTM	DTM	Taupe
Ligne/ Size:	NA	34L	24L	1/8" Finished wide
Quantity:	NA	3		
Placement:		CF	4 on each slv vent & inside btn flap	betweem body and facing
Placement.		OF .	рин пар	betweem body and lacing
Trims - Buttons, hooks & eyes,				
zippers, seam tape, cordedge,				
metal grommets, etc.	Shoulder Pad	Sleeve Header	Seam Tape	
Raw Material Vendor Name:	NA NA	NA NA	QST	
Raw Material Description:	NA	NA	Seam tape	
Color Number / Name:	white	White	Black	
Ligne/ Size:	1/4" Thickness	2+1/8"	3/16" wide	
Quantity:	1 pair	1 pair	1.8	
	· Pom		Front shoulder, armhole (front	
			curve is optional)	
			. ,	
Trims - Buttons, hooks & eyes,				
zippers, seam tape, cordedge,				
metal grommets, etc.				
Raw Material Vendor Name:				
Raw Material Description:				
Color Number / Name:				
Ligne/ Size:				
Quantity:				
		<u> </u>		
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112964	ı	MERCER BLAZER	Production
	Co	omponents 20,35,33	
GA&SM-Catalog	GA&SM Style Folders	Fabric Content	53Recycled
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# COMPONENT INFORMATION FOR FULL PACKAGE / FULL PACKAGE MANAGED TECHNICAL PACKAGES

Mercer Blz (M) 112964				5,0
Logo Labels			Hangers	
Raw Material Vendor Name:	Avery & Dennison		Raw Material Vendor Name:	American Hanger #221
		1/,	57	R13941/Suit Hanger
Raw Material Description:			Raw Material Description:	w/Rounded hook
Color Number / Name:			Color Number / Name:	#221/Black
Size/ dimension:			Size/Type:	17"
Quantity:	19		Quantity:	1 each per unit
Pantone color(s):			98	
Type: Woven/ printed	woven			
Placement:	follow tech pack			
Care/Content Labels	_		Polybags	
Raw Material Vendor Name:	Paxar		Raw Material Vendor Name:	Poly Pro-Tek
Raw Material Description:	Content/Care label	-	Raw Material Description:	R#24447/Hanging Poly Bag
Color Number / Name:	White		Clear or logo?	R#24447/Hallyllig Foly Day
Size/ dimension:	1+1/2" wide	-	Size:	20x3x40
Quantity:	1+1/2 Wide	<del>-</del>		1 each per unit
Pantone color(s):	-		Quantity:	r each per unit
Type: Woven/ printed	Woven			16
Placement:	follow tech pack	-		
Flacement.	Tollow tech pack			W.
Other Labels	Size tab		Polybag stickers	Yes
Raw Material Vendor Name:	Size tab		Quantity:	163
Raw Material Description:		-	Size	
Color Number / Name:			Size	0.
Ligne/ Size:	*	*		
Quantity:	**	7		10.
Quantity. Placement:	follow tech			5
Placement.	Tollow fecti	K.		K)
Hang Tags	Size Hang Tag	D & A Hang Tag		
Raw Material Vendor Name:	Paxar			
Raw Material Description:	HA007/Paper size hang tag			
Color Number / Name:	White			
Ligne/ Size:	Size 2			
Quantity:			1	
Placement:		follow tech pack		
		()	1	
			1	
	-	1		

# 112964 MERCER BLAZER Production

# **Construction Diagrams**

Fabric Content 53Recycled GA&SM-Catalog **GA&SM Style Folders** Polyester/42Wool/5Lycra Neither approved nor rejected Fabric Code WOVEN Gender Male 34-60 Product Line Size Range Success Apparel - SUCC Model # 112964 Project # **Catalog Product** 







112964	MERCER BLAZER	Production

# **Construction Diagrams**

GA&SM-Catalog	GA&SM Style Folders	Fabric Content	53Recycled
Neither approved nor rejected			Polyester/42Wool/5Lycra
Gender	Male	Fabric Code	WOVEN
Size Range	34-60	Product Line	Success Apparel - SUCC
Model #	112964	Project #	Catalog Product





112964		MERCER BLAZ	ER .	Production
		Care2-Bagir(MWCG	or DC)	
GA&SM-Catalog Neither approved nor rejected	GA&SM Style Folders	Fabric Content	53Recycled Polyester/42Wool/5Lyc	
Gender	Male	Fabric Code	WOVEN	
Size Range	34-60	Product Line	Success Apparel - SUC	
Model #	112964	Project #	Catalog Product	THE UNIFORM PEOPLE
	RE/SIZE LABEL REVERSE Sion must be listed on the reverse	side of The f	CONTENT/CA (MUST BE USED IN COMBINATION MUST) collowing information musterit/Care Label:	
* Care Instructions	Bagir Care 2MWCG or	MOS 200 NAS		
Fold Line	For Best Results, Machine Wash Cold, Gentle Cycle, No Spin Cyc With Like Garments, Do Not Bleach, Do Not Use Fabric Softer Remove Promptly From W Tumble Dry Low Hea Cool Iron If needed, OR Professionally Dry Clea Do Not Use Trichlorethyl Reduce Moisture, Short C	* Styl * Cind * "Call * "LABEI Width Lengt Sycle, Heat.	e # - Color Code as RN # 51374 e On Reverse" Stitch L	PO #  62% COTTON  38% POLYESTER  STYLE 112829- 20  RN 51374  CARE ON REVERSE
Stitch Lir	ne	Stitch Line	1 1/4"	T TOIG LINE

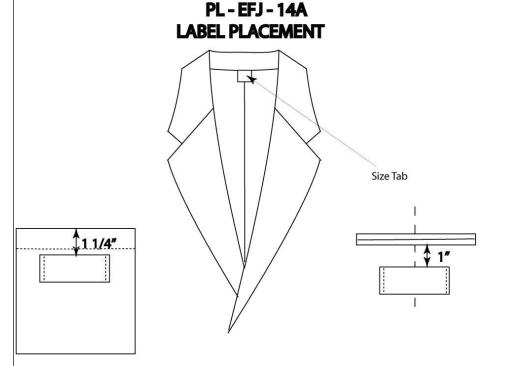
GA&SM-Catalog	GA&SM Style Folders	Fabric Content	53Recycled
Neither approved nor rejected	Page was edited.		Polyester/42Wool/5Lycra
Gender	Male	Fabric Code	WOVEN
Size Range	34-60	Product Line	Success Apparel - SUCC
Model #	112964	Project #	<b>Catalog Product</b>



# EF-DAP-2



Size: 39mm x 80mm, Face: 68mm
End Fold Label



#### NOTE: SKETCH IS NOT REFLECTIVE OF STYLE DETAILS.

#### SIZE TAB:

Set tab in neckline seam at center back neck.

#### END FOLD LABEL:

GARMENTS WITH INNER CHEST POCKET - set End Fold Label 1" below inner left chest pocket, SNL stitch vertical ends only, center on pocket width, thread color must match label.

GARMENT WITH INNER CHEST PATCH POCKET - set End Fold Label 1 1/4" below pocket hem top edge, SNL stitch vertical ends only, center on pocket width, thread color must match label.

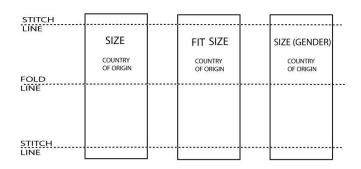
GARMENTS WITHOUT INNER CHEST POCKET - center End Fold Label on left front lining or left front facing, SNL stitch vertical ends only, thread color must match label.

#### CARE/CONTENT:

FOR UNLINED GARMENT - SNL stitch Care/Content Label to left side seam allowance 6" below armhole seam. FOR LINED GARMENT - set Care/Content Label in lining left side seam 6" below armhole seam.

112964		MERCER BLAZER		Production
		D & A Labels Placemen	t	
GA&SM-Catalog	GA&SM Style Folders	Fabric Content	53Recycled	•
Neither approved nor rejected	Page was edited.		Polyester/42Wool/5Lycra	
Gender	Male	Fabric Code	WOVEN	
Size Range	34-60	Product Line	Success Apparel - SUCC	
Model #	112964	Project #	Catalog Product	THE UNIFORM PEOPLE

# LP - D&A - ST - 1



Size: 16mm x 40mm, Face: 20mm

Loop Label

**NOTE:** Follow individual PO for sizes that should be listed on the size tab. For styles that are offered in different fits (PE, SH, RG LN, XL, TL, etc) - add fit code before size code. For alpha-sized look alike styles (example: Vests) - add gender code after size code. Womens fit should be identified by the letter "W" after the size code (Example: 16W).

#### **LABEL EXAMPLES**

8 MADE IN TAIWAN	16W MADE IN TAIWAN	LN M MADE IN TAIWAN	LN 32 MADE IN TAIWAN	M(F)  MADE IN TAIWAN	

112964 MERCER BLAZER Production

54% Eco-Bagir Hang Tag

Fabric Content 53Recycled GA&SM-Catalog **GA&SM Style Folders** Polyester/42Wool/5Lycra Neither approved nor rejected Gender WOVEN Male Fabric Code Size Range 34-60 Product Line Success Apparel - SUCC Model # Project # **Catalog Product** 112964

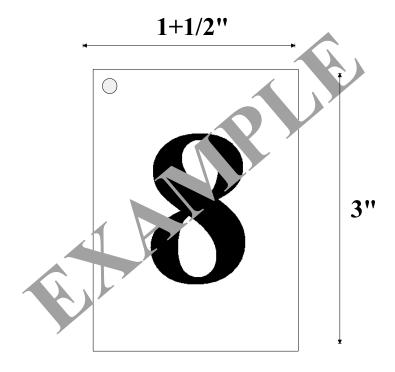


# 54% Recycled



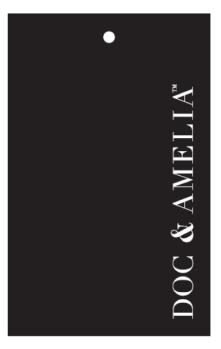
112964		MERCER BLAZER		Production
		Hang Tags Placement		
GA&SM-Catalog	GA&SM Style Folders	Fabric Content	53Recycled	•
Neither approved nor rejected			Polyester/42Wool/5Lycra	
Gender	Male	Fabric Code	WOVEN	
Size Range	34-60	Product Line	Success Apparel - SUCC	
Model #	112964	Project #	Catalog Product	THE UNIFORM PEOPLE

# SIZE HANG TAG



**Placement:** Set size tag through left sleeve hem through inseam.

# HT-DAP-1



1929. It was the beginning of one of the most successful business stories in America. Our company founders, Doc & Amelia Farmer, took their work ethic and entrepreneurial spirit and created new and innovative apparel services. Over the last 80 years, Cintas has continued to evolve to provide its customers the highest value and most unique styles.

When you purchase the Doc & Amelia brand, you get a heritage of fashion and quality that is timeless.

FRONT VIEW

**BACKVIEW** 

DIMENSIONS: 2.2441"x 3.5827"

**PLACEMENT:** 

TOPS - set tag through armhole seam at left side inseam. BOTTOMS - set tag through waist seam at left side seam. NOTE:

Set all hang tags, except Size Tag, with one swift tag.

Doc & Amelia Hang Tag should be 1st, any ECO hang tags 2nd.

If Size Tag is set in the same location, use a separate swift tag both Doc & Amelia Hang Tag and Size Tag should be visible.

112964 MERCER BLAZER Production

Poly Bag Sticker (PS Sticker)

Project #

 GA&SM-Catalog
 GA&SM Style Folders
 Fabric Content
 53Recycled Polyester/42Wool/5Lycra

 Gender
 Male
 Fabric Code
 WOVEN

 Size Range
 34-60
 Product Line
 Success Apparel - SUCC



# **PSsticker-1**

(Poly Bag Sticker - part 1)

# **PRINTING REQUIREMENTS**

#### PRINT:

Model#

Print must be generated on thermal or laser printer. COPYING LABELS IS NOT ACCEPTED. Print must be a minimum of 1/4" high; black on white background.

112964

#### LABEL STOCK SIZE:

Size must be a minimum of 3 1/2" long x 2" high.

#### LOGO:

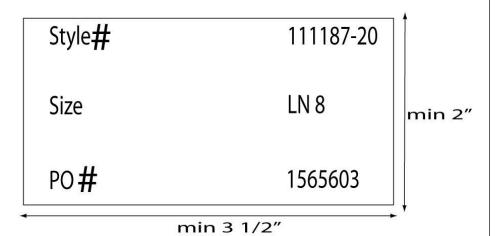
No logo can be used.

The information must be printed on plain white stock.

## **CONTENT REQUIREMENTS**

## The following should be printed on the label:

- Style Number (6-digit Style Number and Color Code)
- Size (including fit, inseam and/or sleeve length)
- PO Number

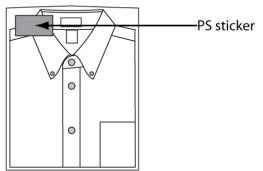


# PSsticker-2 (Poly Bag Sticker - part 2) PLACEMENT REQUIREMENTS

#### FLAT PACK GARMENTS:

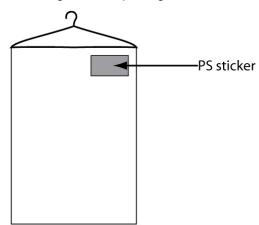
**Catalog Product** 

place PS sticker in the upper left hand corner of the polybag.



#### HANGING GARMENTS:

place PS sticker in the upper right hand corner of the polybag (the left shoulder as if you were wearing the garment). The hanger hook opening must face the left corner.



112964 **MERCER BLAZER Production** 

## Incremental & Graded Worksheets

WOVEN

53Recycled Fabric Content GA&SM-Catalog **GA&SM Style Folders** Polyester/42Wool/5Lycra Neither approved nor rejected

Gender Male Fabric Code Size Range 34-60 Product Line

Model # 112964 Project # **Catalog Product** 

Success Apparel - SUCC

MOUGI #	112707			1 Toject #		Catalog	Frouuci			1 2 2 2			
Selected F	Range: 34, 36, 38, 40, 42, 44, 46, 48, 50, 52, 54, 56, 58, 60												
POM	Description	Tol (+)	Tol (-)	34	36	38	[40]	42	44	46	48	50	52
CO05	Collar Stand Height at CB	1/8	-1/8	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4
MS01	Lapel Width	1/8	-1/8	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4
NK14	Front Neck Drop from HPS seam to 1st Btn	1/4	-1/4	13 3/8	13 3/4	14 1/8	14 1/2	14 7/8	15 1/4	15 5/8	16	16 3/8	16 3/4
CH01	Chest 1" below armhole	1/2	-1/2	38	40	42	44	46	48	50	52	54	56
WA01	Waist 3 1/8" above front pocket flap	1/2	-1/2	36	38	40	42	44	46	48	50	52	54
sweep	measure 3rd unbutton align front & back hem												
SW01	Sweep	1/2	-1/2	40	42	44	46	48	50	52	54	56	58
SL07	Armhole Circumference (set-in sleeve)	1/2	-1/2	21	21 5/8	22 1/4	22 7/8	23 1/2	24 1/8	24 3/4	25 3/8	26	26 5/8
SL19	Upper Arm 1" below armhole	1/2	-1/2	15 1/2	16	16 1/2	17	17 1/2	18	18 1/2	19	19 1/2	20
SL02	Long Sleeve Length from seam (set-in slv)	1/4	-1/4	24	24 1/4	24 1/2	24 3/4	25	25 1/4	25 1/2	25 3/4	26	26 1/4
SL09	Long Sleeve Opening	1/4	-1/4	11 1/4	11 1/2	11 3/4	12	12 1/4	12 1/2	12 3/4	13	13 1/4	13 1/2
SH01	Across Shoulders - Standard	1/2	-1/2	18	18 1/2	19	19 1/2	20	20 1/2	21	21 1/2	22	22 1/2
SH02	Across Back 4" down from CBN	1/2	-1/2	17 3/4	18 1/4	18 3/4	19 1/4	19 3/4	20 1/4	20 3/4	21 1/4	21 3/4	22 1/4
LN11	CB Length (CBN to bottom hem)	1/2	-1/2	30 1/2	30 3/4	31	31 1/4	31 1/2	31 3/4	32	32 1/4	32 1/2	32 3/4
	LONG												
NK14	Front Neck Drop from HPS seam to 1st Btn	1/4	-1/4	14 3/8	14 3/4	15 1/8	15 1/2	15 7/8	16 1/4	16 5/8	17	17 3/8	17 3/4
SL02	Long Sleeve Length from seam (set-in slv)	1/4	-1/4	25	25 1/4	25 1/2	25 3/4	26	26 1/4	26 1/2	26 3/4	27	27 1/4
LN11	CB Length (CBN to bottom hem)	1/2	-1/2	32 1/2	32 3/4	33	33 1/4	33 1/2	33 3/4	34	34 1/4	34 1/2	34 3/4
	,												
													<del>                                     </del>
5	2 ALIO 2044 - 07:40 AM			<u> </u>	<del>!</del>	<u> </u>	<del></del>	1	<u> </u>	<u> </u>	<u> </u>	<u> </u>	10 10

112964 **MERCER BLAZER Production** 

## Incremental & Graded Worksheets

Fabric Content 53Recycled GA&SM-Catalog GA&SM Style Folders Neither approved nor rejected WOVEN Gender

Polyester/42Wool/5Lycra

Fabric Code Male 34-60 Product Line Size Range

Success Apparel - SUCC

Project # **Catalog Product** 



112964

Model #

Selected I	Selected Range: 34, 36, 38, 40, 42, 44, 46, 48, 50, 52, 54, 56, 58, 60											
		Tol (+)	Tol (-)	54	56	58	60					
P O M	Description											
CO05	Collar Stand Height at CB	1/8	-1/8	2 3/4	2 3/4	2 3/4	2 3/4					
MS01	Lapel Width	1/8	-1/8	3 1/4	3 1/4	3 1/4	3 1/4					
NK14	Front Neck Drop from HPS seam to 1st Btn	1/4	-1/4	17 1/8	17 1/2	17 7/8	18 1/4					
CH01	Chest 1" below armhole	1/2	-1/2	58	60	62	64					
WA01	Waist 3 1/8" above front pocket flap	1/2	-1/2	56	58	60	62					
sweep	measure 3rd unbutton align front & back hem											
SW01	Sweep	1/2	-1/2	60	62	64	66					
SL07	Armhole Circumference (set-in sleeve)	1/2	-1/2	27 1/4	27 7/8	28 1/2	29 1/8					
SL19	Upper Arm 1" below armhole	1/2	-1/2	20 1/2	21	21 1/2	22					
SL02	Long Sleeve Length from seam (set-in slv)	1/4	-1/4	26 1/2	26 3/4	27	27 1/4					
SL09	Long Sleeve Opening	1/4	-1/4	13 3/4	14	14 1/4	14 1/2					
SH01	Across Shoulders - Standard	1/2	-1/2	23	23 1/2	24	24 1/2					
SH02	Across Back 4" down from CBN	1/2	-1/2	22 3/4	23 1/4	23 3/4	24 1/4					
LN11	CB Length (CBN to bottom hem)	1/2	-1/2	33	33 1/4	33 1/2	33 3/4					
	LONG											
NK14	Front Neck Drop from HPS seam to 1st Btn	1/4	-1/4	18 1/8	18 1/2	18 7/8	19 1/4					
SL02	Long Sleeve Length from seam (set-in slv)	1/4	-1/4	27 1/2	27 3/4	28	28 1/4					
LN11	CB Length (CBN to bottom hem)	1/2	-1/2	35	35 1/4	35 1/2	35 3/4					

112964				MERCER BL	.AZER						Production
				Style She	eet						
GA&SM-Catalog	GA&SM S	Style Folders		Fabric Cor	ntent	53Recycled					
Neither approved nor rejected						Polyester/42W	Vool/5Lyc	ra		CÍN	TAC
Gender	Male			Fabric Coc	de	WOVEN					
Size Range	34-60			Product Li		Success Appa	arel - SUC	С			R
Model #	112964			Project #		Catalog Produ			1	THE UNIFOR	M PEOPLE
Pattern Piece	Qty	Material Code	Area	Per	imeter	Unflipped #	Flip X	# Flip Y	# Flip XY	Last Modified	Modified By
Comments			Piece Ca	ntegory		Piece Descrip	otion				
112964AA		Vary By Pieces	MT ALTERATION	MEN-TOP SIZE (	CODE						<b>\</b>
112964-AABAK-F	2	N/	A 330.3604 SQ IN		88.7474 IN	1	1	0	0	23 JUL 2009	
						BAK-FUSE					
112964-AABTMWLT-F	2	N/	A 21.0879 SQ IN		20.7628 IN	1	1	0	0	23 JUL 2009	
						BTMWLT-FUSE	E				
112964BA		Vary By Pieces									<b>✓</b>
112964-BABAK	1	N/	A 573.9354 SQ IN		123.8406 IN	1	0	0	0	23 JUL 2009	
						BAK					
112964-BALSFRT	1	N/	A 128.4891 SQ IN		51.5210 IN	0	1	0	0	23 JUL 2009	
		r				LSFRT					
112964-BARSFRT	1	N/	A 128.4881 SQ IN		51.5207 IN	1	0	0	0	23 JUL 2009	
		1				RSFRT				1	
112964-BASPNL	2	N/	A 114.8212 SQ IN		52.0870 IN	1	1	0	0	23 JUL 2009	
		l				SPNL					
112964BB		40				.1	.1	.1			<b>✓</b>
112964-BBBRSBAG	1	N/	A 60.1982 SQ IN		33.9781 IN	1	0	0	0	23 JUL 2009	
		l	.]	1		BRSBAG	.1	-1		I	
112964-BBIPKTBAG	2	N/	A 101.5000 SQ IN		43.0000 IN	1	1	0	0	23 JUL 2009	
440004 PRI RTMPA 0		l N/	A 407 0707 00 IN			IPKTBAG	ما	٥		04 11 11 0000	
112964-BBLBTMBAG	1	N/	A 107.0727 SQ IN		43.3600 IN		0	0	0	24 JUL 2009	
112964CA		40				LBTMBAG					<b>/</b>
112964-CABHEM		40	A 40 0245 CO IN		20 7007 IN	4	4	٥		22 11 1 2000	
112904-CABHEW	2	IN/	A 18.2345 SQ IN		20.7087 IN	BAKHEM-FUSI		0	0	23 JUL 2009	
112964-CABTMWLT	2	N/	A 19.4475 SQ IN		20.4708 IN	BAKHEM-FUSI	IBLE 1	0	0	23 JUL 2009	
112904-CABTIVIVILI		Į IN/	A 19.4473 SQ IIV			BTMWLT-FUSI	IDI E	U	0	23 JUL 2009	
112964-CABVNT	2	N/	A 25.2386 SQ IN		26.7259 IN	1	1	0	0	23 JUL 2009	
112304-OABVIVI		14/	A 20.2000 0Q IIV			BVNT-FUSIBLE	٠,	o <sub>l</sub>		23 001 2003	
112964-CAFFAC	2	N/	A 165.9727 SQ IN		81.4893 IN		1	0	0	23 JUL 2009	
112001 07111710		10	1 100.0727 00 111		01.1000 114	LFAC-FUSE	·	۰		20 002 2000	
112964-CAFRT	2	N/	A 327.0214 SQ IN		108.1355 IN		1	0	0	23 JUL 2009	
		1	1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2			RFRT-FUSE	•	3			
112964-CASPNL	2	N/	A 125.4555 SQ IN		58.9950 IN		1	0	0	23 JUL 2009	
			<u> </u>			SPNL-FUSIBLE	E				
Drintod: 02 ALIC 2011 07:40 AM			Converight @ 1000, 201	(4 L O L . T							Dogo 19 of 20

112964			N	MERCER BLAZER					Production
GA&SM-Catalog	GA&SM S	tyle Folders		Fabric Content	53Recycled			• -	
Neither approved nor rejected					Polyester/42Wool/5L	ycra			
Gender	Male			Fabric Code	WOVEN				
Size Range	34-60			Product Line	Success Apparel - SI	JCC			
Model #	112964			Project #	Catalog Product		•		M PEOPLE
Pattern Piece	Qty	Material Code	Area	Perimeter	Unflipped # Flip X	# Flip Y	# Flip XY	Last Modified	Modified By
Comments			Piece Cat	egory	Piece Description				
112964CA		40				, , ,			<b>∠</b>
112964-CASTD	2	N/A 1	7.7775 SQ IN	28.4286 IN		1 0	0	23 JUL 2009	
					STD-FUSE				
112964-CATCOL	1	N/A 4	7.5952 SQ IN	38.6070 IN		0 0	0	23 JUL 2009	
					TCOL-FUSE				
112964-CATFLP	2	N/A 1	8.2154 SQ IN	18.9113 IN		1 0	0	24 JUL 2009	
					TFLP-FUSIBLE				
112964-CATSLV	2	N/A 2	6.2272 SQ IN	26.8786 IN		1 0	0	24 JUL 2009	
					TSLV-FUSIBLE				
112964-CAUSLV	2	N/A 1	6.0729 SQ IN	17.9643 IN		1 0	0	24 JUL 2009	
					USLV-FUSIBLE				
112964CB		40		1	T T				<b>✓</b>
112964-CBCHS1	2	N/A 1	12.4949 SQ IN	45.0725 IN		1 0	0	23 JUL 2009	
					CHS1				
112964-CBCHS2	2	N/A 3	5.8632 SQ IN	24.7675 IN		1 0	0	23 JUL 2009	
					CHS2				_
112964CC		40		1	T T	1			<b>/</b>
112964-CCCHS3	2	N/A 9	1.6311 SQ IN	39.5658 IN		1 0	0	23 JUL 2009	
					CHS3				
112964CD		40				. 1			<b>∠</b>
112964-CDUCOL	1	N/A 5	4.4661 SQ IN	38.0796 IN		0 0	0	14 APR 2009	
					UCOL-FELT				

112964		MERCER BLAZER		Production
		Style Sheet		
GA&SM-Catalog  Neither approved nor rejected	GA&SM Style Folders	Fabric Content	53Recycled Polyester/42Wool/5Lycra	CINTAC
Gender Size Range	Male 34-60	Fabric Code Product Line	WOVEN Success Apparel - SUCC	CINIAO®
Model #	112964	Project #	Catalog Product	THE UNIFORM PEOPLE

Comments: